

#### WELCOME TO THE DSG-CANUSA PRODUCT CATALOG

The DSG-Canusa catalog includes information on all major products that we carry to service Electrical/ Utility, Industrial, Automotive, Electronics, Military/Aerospace and Communications applications.

The catalog is arranged into the following sections to help you quickly find information and compare products:

#### Selection

• A quick comparison of products within the major item classes to facilitate selection

#### **Low Voltage Products**

 Our world class medium and heavy wall heat shrink as well as many specialized products and kits for low voltage electrical applications

#### **Medium Voltage Products**

Detailed specifications on medium voltage terminations and joints

#### **Equipment Insulation**

Insulation products for bus bars and industrial equipment

#### **Single Wall**

• Thin wall polyolefin heat shrink tubing for wire harnesses and general purpose insulation and protection

#### **Dual Wall (adhesive lined)**

 Thin wall adhesive lined polyolefin heat shrink tubing for wire harnesses and general purpose sealing and protection

#### **Automotive**

Custom designed heat shrink solutions for splice sealing and water blocking

#### **Specialty Non-polyolefin**

• Thin wall non-polyolefin heat shrink products for demanding applications

#### **Communications**

• Innovative products for cable, telecom and wireless

#### Reference

• Useful tools for product cross reference and quick selection

#### DSG-CANUSA, A DIVISION OF SHAWCOR

DSG-Canusa is a division of ShawCor, a publicly traded growth oriented energy services company with revenues of more than 1 billion CDN annually. ShawCor operates globally through seven divisions to provide products and services to the pipeline and industrial market segments. ShawCor has manufacturing and service facilities throughout the world.

#### DSG-CANUSA, A GLOBAL SUCCESS

DSG-Canusa provides electrical and mechanical insulation solutions for the Electrical/Utility, Communications, Automotive and Electronics markets. In operation since 1981, DSG-Canusa has experienced double digit growth and is one of the largest heat shrink manufacturers in the world.

#### **Manufacturing and Distribution**

United States Canada United Kingdom

Germany China

**Research and Development** 

Canada Germany China

Sales and Satellite Distribution

Worldwide

### **UNIQUE SOLUTIONS FOR CUSTOM APPLICATIONS**

DSG-Canusa is the complete source for heat shrink products and related technology. Product offering includes polyolefin, fluororpolymer, elastomer and PVC heat shrink based materials in thin, medium and heavy walled tubing as well as heat shrink accessories and equipment. New products are continuously being developed to meet industry requirements. Moreover, a commitment to develop unique solutions for customer applications has earned DSG-Canusa a reputation of excellence in Customer satisfaction.

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## **PRODUCT SELECTION CHART**

### SINGLE WALL PRODUCTS

			Operating Temperature (C/F)			(C/F)	
Shrink Ratio	PRODUCT NAME	DESCRIPTION	Maximum	MINIMUM	TYPICAL APPLICATIONS	RECOVERY TEMPERATURE	
2:1	CHM 140	Semi-rigid polyolefin	135/275	-55/-67	Automatic feed equipment or other applications requiring strain relief and exceptional mechanical strength	135/257	
2:1	CPX 100	General purpose, flexible polyolefin	125/275	-55/-67	Insulation protection, strain relief, identification, Military and Industrial	90/194	
3:1	CPX 201	Striped green and yellow, flexible polyolefin	135/257	-55/-67	Grounding line designation	90/194	
3:1	CPX 300	High shrink ratio, flexible polyolefin	135/275	-55/-67	Protection for irregular shapes/components, bundling, insulation and identification of cables and wires	90/194	
2:1	CPX 876	High performance, flexible polyolefin	135/275	-55/-67	Industrial, Military/Aerospace and Automotive applications requiring low recovery temperature and high flame retardancy	85/185	
2:1	CZT 200	Zero halogen, thin wall flexible polyolefin	105/221	-40/-40	Low smoke generation for use in confined areas such as underground transportation systems, military and aerospace applications	120/248	
2:1	DERAY <sup>®</sup> ITW	Ultra thin wall, very flexible polyolefin	135/275	-55/-67	Insulation and protection of splices in very flexible cables, high volume production operations	90/194	
2:1	DERAY® LSB	Very low shrink temperature, flexible polyolefin	105/221	-45/-49	Thermally sensitive electronic components, high volume product lines	70/158	

#### **DUAL WALL PRODUCTS**

				emperature /F)		(C/F)	
Shrink Ratio	PRODUCT NAME	DESCRIPTION	Махімим	MINIMUM	Typical Applications	RECOVERY TEMPERATURE	
3:1	CPA 100	High shrink ratio, flexible polyolefin, adhesive lined	110/230	-55/-67	Encapsulation of cables, wires, splices and covering for irregularly sized objects	120/248	
3:1	CPA 300	High shrink ratio, flexible polyolefin, adhesive lined	125/257	-55/-67	Environmental sealing and flame retardancy for a variety of applications	120/248	
4:1	CWWT 450	Thin wall, water clear adhesive lined tubing	110/230	-55/-67	Water clear, adhesive lined specifically designed for pump applications	120/248	
>2:1	DERAY <sup>®</sup> HXKT	Semi-rigid, adhesive lined polyolefin	110/230	-55/-67	Insulation and environmental protection in applications requiring superior strain relief and abrasion resistance	110/230	
4:1	DERAY® IHKT	Polyamide lined flexible polyolefin	125/257	-55/-67	Adheres readily to connector and metal substrates	100/212	
3:1	DERAY® CrimpSeal II	Crystal clear, semi-rigid, adhesive lined tubing with integral solderless splice connector	125/257	-55/-67	Wire to wire splicing. Environmental protection for crimp-connections & terminals.	90/194	
4:1	CFRA	Fuse link rated adhesive lined polyolefin	125/257	-55/-67	Automotive fuse link and splice protection	125/257	
4:1	DERAY* SpliceMelt	Adhesive lined polyolefin	125/257	-40/-40	Specifically designed to insulate and environmentally protect automotive and electronic wire harness splices	125/257	
4:1	CDR	Semi-rigid, adhesive lined polyolefin	130/266	-40/-40	Specifically designed to insulate and environmentally protect automotive and electronic wire harness splices	125/257	
4:1	DERAY® SpliceMelt Cap	Adhesive lined polyolefin end cap	125/257	-40/-40	Specifically designed to insulate, seal and protect end or stub splices in automotive and electronic wiring harnesses	125/257	
4:1	CDR Cap	Semi-rigid, adhesive lined polyolefin end cap	130/266	-40/-40	Specifically designed to insulate and environmentally protect automotive and electronic wire harness splices	125/257	

FLAME RATING	Specifications	COLOR	Sizes	Features
Flame retardant	SAE-AMS-DTL-23053/6; AMS 3638 and 3639; UL 224 125°C, CSA 22.2 No 198.1 125°C	Black	3/64 to 1/2 in 1.2 to 12.7 mm	Semi-rigid for superior mechanical strength and protection
Flame retardant (except clear)	UL 224 125°C; CSA C22.2 No. 198.1 125°C, SAE-AMS-DTL-23053/5 Class 1 and 2; AMS 3636 and 3637; DEF STAN 59-97 Issue 3 Type 2a	Black, White, Red, Blue, Yellow, Green, Clear	3/64 to 4 in 1.2 to 101.6 mm	Flexible, flame retardant
Flame retardant	SAE-AMS-DTL-23053/5 Class 1; DEF STAN 59-97 Issue 3 Type 2a; AMS 3636; UL 224 125°C, CSA 22.2 No 198.1 125°C	Yellow and green stripes	3/16 to 1½ in 4.8 to 39.0 mm	Resistant to common fluids and solvents
Flame retardant (except clear)	UL 224 No. 19981. 125°C; CSA C22.2 125°C SAE-AMS-DTL-23053/5 Class 1 and 2; DEF STAN 59-97 Issue 3 Type 2a	Black, White, Red, Blue, Yellow, Green, Clear	1/8 to 1½ in 3.2 to 38.1 mm	High shrink ratio for good range taking capacity
Highly flame retardant	UL 125°C VW-1; CSA C22.2 No. 198.1 125°C OFT and Class 1; SAE-AMS-DTL-23053/5 Class 3; MIL-R-46846 Type V; AMS 3587; DEF STAN 59-97 Issue 3 Type 1a	Black, White, Red, Blue, Yellow, Green	3/64 to 4 in 1.2 to 101.6 mm	High flame retardancy, multiple spec approvals
Flame retardant	DEF STAN 59-97 Issue 3 Type 8; Tested to ASTM E662, ASTM C542, Boeing BSS 7239	Black, White, Yellow	1/16 to 4 in 1.6 to 101.6 mm	Zero halogen
Black: flame retardant Clear: FMVSS 302	Meets UL 224 125°C flammability	Black, Clear	0.047 to 1.023 in 1.2 to 26.0 mm	Very flexible, ultra thin, flame retardant
Non-flame retardant	FMVSS 302	Black	1/8 to 2 in 3.2 to 55.0 mm	Low 80°C shrink temperature

FLAME RATING	Specifications	COLOR	Sizes	FEATURES
		Black, Red, Blue, Clear	1.8 to 1.57 in 3.2 to 38.1 mm	Environmental sealing adhesive liner with high shrink ratio
Flame retardant	SAE-AMS-DTL-23053/4 Class 3; UL 224 125°C; CSA 22.2 No 198.1 125°C	Black, White, Red	1/8 to 1.57 in 3.2 to 38.1 mm	Multiple specifications, flame retardant, flexible
Non-flame retardant		Clear	0.41 in 10.4 mm	Water clear, adhesive lined tubing allows for the examination of substrate wiring
FMVSS 302	Industrial and automotive OEM approvals	Black	1/8 to 1 in 3.2 to 25.4 mm	Semi-rigid, adhesive lined
Black: flame retardant Clear: FMVSS 302	VG 95 353 Part 12 Type D Meets the material performance of SAE-AMS-DTL-23053/4 Class 3	Black, Clear	0.157 to 2.047 in 4 to 52.0 mm	High ratio, superior adhesive for connectors
	Meets all major automotive OEM specifications	Clear, Red, Blue, Yellow	28-10 AWG	Crystal clear, Semi-rigid, adhesive lined
Flame retardant	WSS-M99D56-A4; Ford ES-FOEB-1A263-AA	Black	0.200 to 0.700 in 5.08 to 17.78 mm	Adhesive lined, fuse link rated, flammability resistance
Black: flame retardant Clear: FMVSS 302	Approved to all major Automotive OEM splice sealing specifications; Chrylser MSDB56, PS9691; Ford ES-FOEB-1A263-AA; GM; VW	Black, Clear	0.236 to 0.708 in 6 to 18 mm	Adhesive lined, mechanical strength and environmental protection
Flame retardant	Meets all major Automotive OEM splice sealing specifications; Chrylser MSDB56, PS9691; Ford ES-FOEB-1A263-AA; GM; VW	Black	0.236 to 0.708 in 6 to 18 mm	Semi-rigid, adhesive lined, mechanical strength and environmental protection
Black: flame retardant Clear: FMVSS 302	Approved to all major automotive OEM specifications	Black, Clear	0.236 to 0.708 in 6 to 18 mm	Adhesive lined, mechanical strength and environmental protection
Flame retardant	Meets all major automotive OEM specifications	Black	0.236 to 0.708 in 6 to 18 mm	Semi-rigid, adhesive lined, mechanical strength and environmental protection

## **PRODUCT SELECTION CHART**

#### **SPECIALTY NON-POLYOLEFIN PRODUCTS**

				emperature /f)		(C/F)	
Shrink Ratio	PRODUCT NAME	DESCRIPTION	Махімим	MINIMUM	TYPICAL APPLICATIONS	RECOVERY TEMPERATURE	
2:1	CNP 200	Highly flexible thin wall Neoprene	120/249	-70/-94	Abrasion protection of harnesses where ruggedness and low temperature flexibility are required	135/275	
2:1	CVN 105	Flexible PVC	105/221	-30/-35	General purpose insulation and mechanical protection	110/230	
2:1	DERAY® KY 175	Semi-rigid PVDF, thin wall	175/356	-55/-67	Electronic applications where strain relief, abrasion and cut-though resistance and higher operating temperatures are required	175/347	
2:1	DERAY® KYF 190	Flexible, high temperature, thin wall	190/374	-55/-67	Applications where flexibility and superior chemical, abrasion and temperature resistance is critical	175/347	
2:1	DERAY® V25	Diesel resistant chlorinated polyolefin	150/302	-75/-103	Automotive and Military/Aerospace cables and harnessing	130/266	
2:1	DERAY® VT 220	Thin wall fluoroelastomer	220/428	-55/-67	Severe chemical and thermal environments, Military/ Aerospace applications including electronic and fluid transport systems	175/347	

FLAME RATING	Specifications	Color	Sizes	Features
Highly flame retardant	MIL-R-46846 Type 1; SAE-AMS-DTL-23053/1; AMS 3623	Black	1/8 to 3 in 3.2 to 75.2 mm	Heavy duty, abrasion resistant, flexible at low temperatures
Flame retardant	UL 224 VW-1; CSA C22.2 No. 198.1 OFT	Black, White, Clear, Red, Blue, Yellow, Green	3.64 to 4 in 1.2 to 101.6 mm	Semi-rigid for superior mechanical strength and protection
Flame retardant	DEF STAN 59-97 Issue 3 Type 3a; AMS 3623C; SAE-AMS-DTL-23053/8; UL 224 VW-1; CSA C22.2 OFT	Clear, Black	3/64 to 1 in 1.2 to 25.4 mm	Mechanically tough, high operating temperature
Highly flame retardant	SAE-AMS-DTL-23053/18 Class 2; UL 224 VW-1; CSA 22.2 OFT	Black, Clear	3/64 to 1/2 in 1.2 to 12.7 mm	Flexible, resistance to chemicals, temperatures
Flame retardant	SAE-AMS-DTL-23053/16; MIL-R-46846	Black	1/8 to 3 in 3.2 to 76 mm	Diesel, oil and hydraulic fluid resistant; available in standard and thin wall
Flame retardant	SAE-AMS-DTL-23053/13; MIL-R-46846 Type III Class 1; DEF STAN 59-97 Issue 3 Code 4A	Black	1/8 to 2 in 3.2 to 50.8 mm	Severe chemical and thermal environments; high resistance to impact and abrasion



### SINGLE WALL PRODUCTS

Single wall heat shrink tubing is used in a variety of applications in the electronics, automotive, military and aerospace sector including:

- Mechanical Protection
- Abrasion Protection
- Strain Relief
- Moisture Ingress Protection
- Cable Insulation
- Marking and Bundling of electronic components

## **CHM 140**



INSULATE SEAL PROTECT

#### THIN WALL SEMI-RIGID CROSS-LINKED POLYOLEFIN

Semi-rigid heat shrink tubing for use with automatic feed equipment or other industrial, military/aerospace and commercial applications requiring exceptional strain relief

#### FEATURES AND BENEFITS

- 2:1 shrink ratio and 2.5:1 shrink ratio
- · Exceptional mechanical strength and abrasion resistance
- Semi-rigid
- Flame retardant
- Thicker wall available for additional mechanical protection
- · Resistant to acids, alkalis, hydrocarbon solvents and hydraulic fluids

Continuous operating temperature: -55°C to 135°C

Shrink temperature: 135°C

#### **STANDARDS**

- UL 224 125°C
- CSA C22.2 No. 198.2
- SAE-AMS-DTL-23053/6
- AMS 3638 and 3639

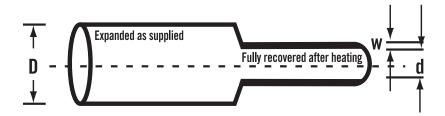
- Physical protection of electronic components
- Strain relief of terminals



#### THIN WALL SEMI-RIGID CROSS-LINKED POLYOLEFIN

#### **DIMENSIONS**

	EXPA	NDED								
ORDER NUMBER	INTERNAL DIAMETER (MIN) D		INTERNAL DIAMETER (MAX) d		WALL THICKNESS (NOM) W		LENGTHS			
	MM	IN	ММ	IN	ММ	IN	М	FT		
2:1 Shrink Ratio (SAE-AMS-DTL-23053/6)										
0046	1.2	3/64	0.60	0.023	0.51	0.020	300	1,000		
0063	1.6	1/16	0.79	0.031	0.51	0.020	300	1,000		
0093	2.4	3/32	1.20	0.046	0.51	0.020	300	1,000		
0125	3.2	1/8	1.59	0.062	0.51	0.020	300	1,000		
0187	4.7	3/16	2.36	0.093	0.64	0.025	300	1,000		
0250	6.4	1/4	3.18	0.125	0.64	0.025	150	500		
0375	9.5	3/8	4.75	0.187	0.76	0.030	150	500		
0500	12.7	1/2	6.35	0.250	0.76	0.030	60	200		
2.5:1 Shrink Ratio	)									
1	6.1	0.240	2.4	0.095	0.81	0.032	cut pieces	cut pieces		
2	8.1	0.320	3.2	0.125	0.81	0.032	cut pieces	cut pieces		
3	9.5	0.375	3.8	0.150	0.81	0.032	cut pieces	cut pieces		
4	12.3	0.485	5.1	0.200	0.81	0.032	cut pieces	cut pieces		



#### **ORDERING**

- Select a dimension which will shrink snugly over the component to be covered. If recovery is restricted the resulting
  wall thickness will be less than specified.
- Select Options:
  - Color: Black (BK)
  - Lengths: 48 in (1.2 m) continuous reels or cut pieces
- Please specify the product name, order number and options you require.
- Order Example: CHM 140, 0375, black, unprinted, 500 ft reel

Please contact your Customer Service Representative for information on custom colors, sizes, lengths and material data sheet.

## **CPX 100**









INSULATE SEAL **PROTECT** 

#### THIN WALL CROSS-LINKED POLYOLEFIN

Flexible, multi-purpose heat shrink tubing

#### FEATURES AND BENEFITS

- 2:1 shrink ratio
- Flame retardant (colors only)
- Resistant to common fluids and solvents
- Economical mechanical protection for terminal strain relief and wire bundling
- Continuous operating temperature: -55°C to 135°C
- Shrink temperature: 90°C

#### **STANDARDS**

- UL 224, 125°C (colors only)
- CSA C22.2 No. 198.1, 125°C
- SAE-AMS-DTL-23053/5, Class 1 and 2
- AMS 3636 and 3637
- DEF STAN 59-97 Issue 3, Type 2a

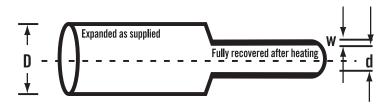
- Electrical insulation of wire splices and terminals
- Strain relief of wire terminations
- Protects components from abrasion and fluids



#### THIN WALL CROSS-LINKED POLYOLEFIN

#### **DIMENSIONS**

	EXPA	NDED		RECO				
ORDER NUMBER	Internal Diameter (min) D		INTERNAL DIAMETER (MAX) d		WALL THICKNESS (NOM) W		LENGTHS	
	MM	IN	ММ	IN	ММ	IN	М	FT
0047	1.2	3/64	0.6	3/128	0.41	0.016	300	1000
0063	1.6	1/16	0.8	1/32	0.43	0.017	300	1000
0094	2.4	3/32	1.2	3/64	0.51	0.020	300	1000
0125	3.2	1/8	1.6	1/16	0.51	0.020	300	1000
0187	4.8	3/16	2.4	3/32	0.51	0.020	300	1000
0250	6.4	1/4	3.2	1/8	0.64	0.025	150	500
0375	9.5	3/8	4.7	3/16	0.64	0.025	150	500
0500	12.7	1/2	6.4	1/4	0.64	0.025	60	200
0625	16.0	5/8	8.0	5/16	0.76	0.030	60	200
0750	19.0	3/4	9.5	3/8	0.76	0.030	30	100
1000	25.4	1	12.7	1/2	0.89	0.035	30	100
1250	32.0	1 1/4	16.0	5/8	0.89	0.035	30	100
1500	38.1	1 ½	19.0	3/4	1.02	0.040	30	100
2000	50.8	2	25.4	1	1.14	0.045	30	100
3000	76.2	3	38.0	1 1/2	1.27	0.050	15	50
4000	101.6	4	50.8	2	1.40	0.055	15	50



#### **ORDERING**

- Select a dimension which will shrink snugly over the component to be covered. If recovery is restricted the resultant wall thickness will be less than specified.
- Select options:
  - Color: Black (BK), Red (RD), White (WT), Clear (CL), Blue (BL), Yellow (YL), Green (GR)
  - Length: Standard Stick, Spool or custom length
- Please specify the product name, order number and options you require
- Order Example: CPX 100, 0375, black, 500 ft

Please contact your Customer Service Representative for information on custom colors, sizes, lengths and material data sheet.









**INSULATE** SEAL **PROTECT** 

#### THIN WALL CROSS-LINKED POLYOLEFIN

Yellow and green striped heat shrink tubing that is flexible and flame retardant

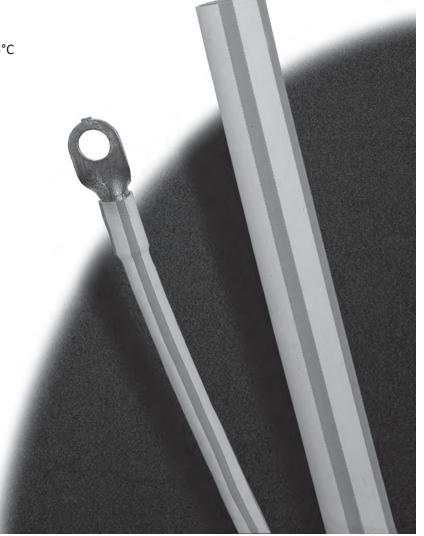
#### **FEATURES AND BENEFITS**

- High shrink ratio: 3:1
- Striped color combination designates international electrical grounding
- Flame retardant
- Resistant to common fluids and solvents
- Flexible
- Continuous operating temperature: -55°C to 135°C
- Shrink temperature: 90°C

#### **STANDARDS**

- UL 224, 125°C
- CSA C22.2 No. 198.1, 125°C
- SAE-AMS-DTL-23053/5, Class 1 (material only)
- AMS 3636

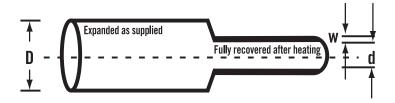
- Identify ground wire and terminals
- Electrical insulation of in-line connections



#### THIN WALL CROSS-LINKED POLYOLEFIN

#### **DIMENSIONS**

	Ехра	NDED		RECO					
ORDER NUMBER	Internal Diam	METER (MIN) D	INTERNAL DIAI	METER (MAX) d	WALL THICKN	iess (nom) W	LENGTHS		
	MM	IN	ММ	IN	ММ	IN	М	FT	
0125	3.2	1/8	1.0	0.039	0.55	0.022	150	500	
0187	4.8	3/16	1.5	0.059	0.60	0.024	60	200	
0250	6.4	1/4	2.0	0.079	0.65	0.026	150	500	
0375	9.5	3/8	3.0	0.118	0.75	0.030	60	200	
0500	12.7	1/2	4.0	0.157	0.75	0.030	60	200	
0750	19.0	3/4	6.0	0.236	0.85	0.033	30	100	
1000	25.4	1	8.0	0.315	1.00	0.039	30	100	
1535	39.0	1.50	13.0	0.512	1.15	0.045	30	100	



#### **ORDERING**

- Select a dimension which will shrink snugly over the component to be covered. If recovery is restricted the resultant wall thickness will be less than specified.
- Select options:
  - Color: Yellow/green stripes
  - Printing: Printed or Unprinted
  - Length: Continuous reels
- Please specify the product name, order number and options you require
- Order Example: CPX 201, 0250, yellow/green stripes, unprinted, 500 ft lengths

Please contact your Customer Service Representative for information on custom colors, sizes, lengths and material data sheet.

## **CPX 300**

3:1 Shrink Ratio





INSULATE SEAL PROTECT

#### THIN WALL HIGH SHRINK RATIO CROSS-LINKED POLYOLEFIN

High shrink ratio, flexible heat shrink tubing

#### **FEATURES AND BENEFITS**

- High shrink ratio (3:1) is ideal for covering irregularly sized objects
- Resistant to common fluids and solvents
- Flame retardant
- Flexible

Continuous operating temperature: -55°C to 135°C

• Shrink temperature: 90°C

#### **STANDARDS**

- UL 224 125°C
- CSA C22.2 No. 198.1 125°C
- SAE-AMS-DTL-23053/5, Class 1 and 2
- DEF STAN 59-97, Issue 3 Type 2a

- Electrical insulation of in-line splices
- Strain relief of terminals
- Color coding of electronic components

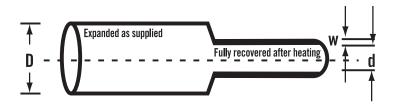


### THIN WALL HIGH SHRINK RATIO CROSS-LINKED POLYOLEFIN

#### **DIMENSIONS**

	EXPA	NDED		RECO					
ORDER NUMBER	Internal Diam	METER (MIN) D	Internal Diameter (max) d		WALL THICKNESS (NOM) W		LENGTHS		
	MM	IN	ММ	IN	MM	IN	М	FT	
0125	3.2	1/8	1.10	0.042	0.51	0.020	150	492	
0187	4.8	3/16	1.60	0.063	0.70	0.020	75	246	
0250	6.4	1/4	2.10	0.083	0.66	0.026	75	246	
0375	9.5	3/8	3.20	0.125	0.76	0.030	75	246	
0500	12.7	1/2	4.20	0.165	0.76	0.030	50	164	
0750	19.1	3/4	6.40	0.250	0.84	0.033	30	98	
1000	25.4	1	8.50	0.333	0.99	0.039	30	98	
1500	38.1	1½	12.70	0.500	1.14	0.045	30	98	

<sup>\*</sup> Spool lengths are for black only



#### **ORDERING**

- Select a dimension which will shrink snugly over the component to be covered. If recovery is restricted the resultant wall thickness will be less than specified.
- Select options:
  - Color: Black (BK), Red (RD), White (WT), Blue (BL), Yellow (YL), Green (GR)
  - Printing: Printed or Unprinted
  - Length: Continuous reels
- Please specify the product name, order number and options you require
- Order Example: CPX 300, 0375, black, unprinted, 246 ft lengths

Please contact your Customer Service Representative for information on custom colors, sizes, lengths and material data sheet.

### **CPX 876**







**INSULATE** SEAL **PROTECT** 

#### THIN WALL HIGHLY FLAME RETARDANT CROSS-LINKED POLYOLEFIN

Flexible, highly flame retardant heat shrink tubing, UL VW-1 rated

#### **FEATURES AND BENEFITS**

- 2:1 shrink ratio
- Highly flame retardant for use in consumer products

Low shrink temperature reduces risk of damage to electronic components

Flexible

Resistant to common fluids and solvents

Printable

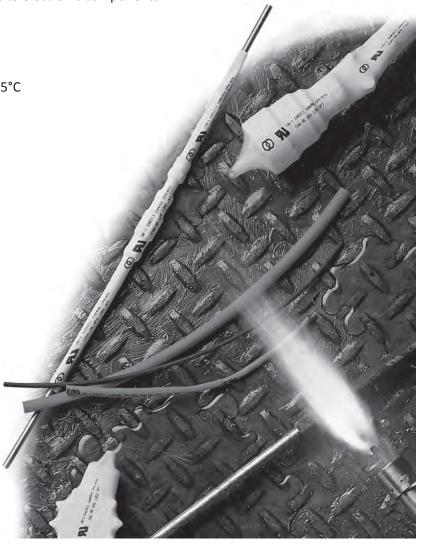
Continuous operating temperature: -55°C to 135°C

Shrink temperature: 85°C

#### **STANDARDS**

- UL 224 125°C VW-1
- CSA C22.2 No. 198.1 125°C OFT
- SAE-AMS-DTL-23053/5, Class 1 & 3
- DEF STAN 59-97, Issue 3 Type 1a

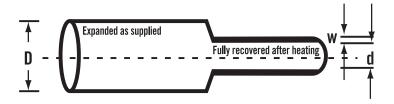
- Strain relief of wire connections
- Insulation of in-line splices
- Protection and bundling of small harnesses



# THIN WALL HIGHLY FLAME RETARDANT CROSS-LINKED POLYOLEFIN

#### **DIMENSIONS**

	EXPA	NDED		RECO				
ORDER NUMBER	Internal Diameter (min) D		INTERNAL DIAMETER (MAX) d		WALL THICKNESS (NOM) W		LENGTHS	
	MM	IN	ММ	IN	ММ	IN	М	FT
0047	1.2	3/64	0.6	3/128	0.45	0.018	300	1,000
0062	1.6	1/16	0.8	1/32	0.45	0.018	300	1,000
0093	2.4	3/32	1.2	3/64	0.51	0.020	300	1,000
0125	3.2	1/8	1.6	1/16	0.51	0.020	300	1,000
0187	4.8	3/16	2.4	3/32	0.51	0.020	300	1,000
0250	6.4	1/4	3.2	1/8	0.64	0.025	150	500
0375	9.5	3/8	4.8	3/16	0.64	0.025	150	500
0500	12.7	1/2	6.4	1/4	0.64	0.025	60	200
0625	16.0	5/8	8.0	5/16	0.64	0.030	60	200
0750	19.0	3/4	9.5	3/8	0.76	0.030	30	100
1000	25.4	1	12.7	1/2	0.89	0.035	30	100
1250	32.0	11/4	16.0	5/8	0.89	0.040	30	100
1500	38.1	1½	19.0	3/4	1.02	0.040	30	100
2000	50.8	2	25.4	1	1.14	0.060	30	100
3000	76.2	3	38.1	1½	1.27	0.060	15	50
4000	101.6	4	50.8	2	1.40	0.060	15	50



#### **ORDERING**

- Select a dimension which will shrink snugly over the component to be covered. If recovery is restricted the resultant wall thickness will be less than specified.
- Select options:
  - Color: Black (BK), Red (RD), White (WT), Blue (BL), Yellow (YL), Green (GR)
  - Printing: Printed or Unprinted
  - Length: Continuous reels
- Please specify the product name, order number and options you require
- Order Example: CPX 876, 0125, black, unprinted, 1,000 ft lengths

Please contact your Customer Service Representative for information on custom colors, sizes, lengths and material data sheet.

liability regarding its use. Our responsibilities are only those listed in our Standard Terms and Conditions of Sale for these products. In no instance will we be liable for any eventual, indirect or consequential damage or damages arising from the sale, resale, transfer, use or misuse of the product.

2:1 Shrink Ratio



INSULATE SEAL PROTECT

#### THIN WALL HALOGEN FREE CROSS-LINKED POLYOLEFIN

Zero Halogen heat shrink tubing for use in contained areas including underground transportation systems, shipboard, offshore, military and aerospace applications

#### **FEATURES AND BENEFITS**

- 2:1 shrink ratio
- Low smoke generation excellent fire safety characteristics
- Flexible
- Flame retardant
- Good fluid resistance
- Abrasion resistant

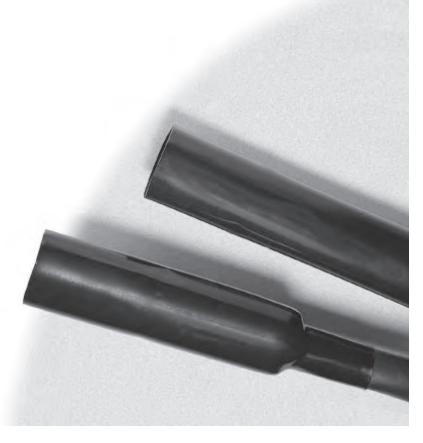
Continuous operating temperature: -40°C to 105°C

Shrink temperature: 115°C

#### **STANDARDS**

DEF STAN 59-97 Issue 3 Type 8

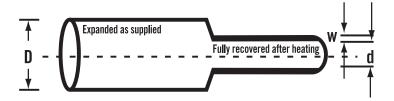
- Insulation of electrical components in transit applications
- Mechanical and environmental protection in the marine industry
- General fire safety applications



#### THIN WALL HALOGEN FREE CROSS-LINKED POLYOLEFIN

#### **DIMENSIONS**

	EXPA	NDED		RECO				
ORDER NUMBER	INTERNAL DIAMETER (MIN) D		INTERNAL DIAMETER (MAX) d		WALL THICKNESS (NOM) W		LENGTHS	
	MM	IN	ММ	IN	ММ	IN	М	FT
0062	1.6	1/16	0.8	1/32	0.45	0.018	300	984
0094	2.4	3/32	1.2	3/64	0.51	0.020	300	984
0125	3.2	1/8	1.6	1/16	0.51	0.020	300	984
0187	4.8	3/16	2.4	3/32	0.51	0.020	300	984
0250	6.4	1/4	3.2	1/8	0.64	0.025	300	984
0375	9.5	3/8	4.8	3/16	0.64	0.025	150	492
0500	12.7	1/2	6.4	1/4	0.64	0.025	100	328
0625	16.0	5/8	8.0	5/16	0.64	0.025	100	328
0750	19.0	3/4	9.5	3/8	0.76	0.030	50	164
1000	25.4	1	12.7	1/2	0.89	0.035	50	164
1250	32.0	1¼	16.0	5/8	0.89	0.035	50	164
1500	38.1	1½	19.0	3/4	1.02	0.040	50	164
2000	50.8	2	25.4	1	1.14	0.045	50	164
3000	76.2	3	38.1	1½	1.27	0.050	25	82
4000	101.6	4	50.8	2	1.40	0.055	25	82



#### **ORDERING**

- Select a dimension which will shrink snugly over the component to be covered. If recovery is restricted the resultant wall thickness will be less than specified.
- Select options:
  - Color: Black (BK), Yellow (YL), White (WT)
  - Printing: Printed or Unprinted
  - Length: Continuous reels
- Please specify the product name, order number and options you require
- Order Example: CZT 200, 0125, black, unprinted, 984 ft length

Please contact your Customer Service Representative for information on custom colors, sizes, lengths and material data sheet.

## **DERAY® ITW**

>2:1 Shrink Ratio



INSULATE SEAL PROTECT

#### ULTRA THIN WALL CROSS-LINKED POLYOLEFIN

Ultra thin wall, extremely flexible polyolefin heat shrink tubing designed for applications requiring extreme flexibility, quick shrink times and a thinner profile in space limited applications

#### **FEATURES AND BENEFITS**

- >2:1 shrink ratio
- Ultra thin wall, flame retardant
- Ideal for space limited applications
- Thin wall provides quick shrinkage and allows tubing to conform better to the substrate
- Extremely flexible
- Continuous operating temperature: -55°C to 135°C
- Shrink temperature: 90°C

#### **STANDARDS**

• Meets ASTM D2671 flammability resistance requirements

- Insulates and protects electronic components
- Strain relief on connectors

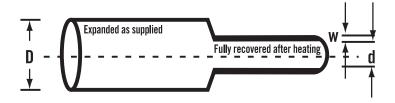






#### **DIMENSIONS**

	EXPANDED INTERNAL DIAMETER (MIN) D			RECO				
ORDER NUMBER			Internal Diameter (max) d		WALL THICKNESS (NOM) W		LENGTHS	
	MM	IN	ММ	IN	ММ	IN	М	FT
0098	2.5	0.098	0.8	.0314	0.30	0.012	300	984
0157	4.0	0.157	1.6	.0629	0.30	0.012	300	984
0220	5.6	0.220	2.4	.0944	0.30	0.012	300	984
0318	8.1	0.318	3.2	.1259	0.35	0.014	150	492
0433	11.0	0.433	4.8	.1889	0.35	0.014	150	492
0590	15.0	0.590	6.4	.2519	0.35	0.014	100	328
0787	20.0	0.787	9.5	.3740	0.45	0.018	50	164
1023	26.0	1.023	12.7	.5000	0.50	0.020	50	164



#### **ORDERING**

- Select a dimension which will shrink snugly over the component to be covered. If recovery is restricted the resultant
  wall thickness will be less than specified.
- Select options:
  - Color: Clear (standard), Black (on request)
  - Printing: Printed or Unprinted
  - Length: Continuous reels
- Please specify the product name, order number and options you require
- Order Example: DERAY® ITW, 0157, black, unprinted, 984 ft length

Please contact your Customer Service Representative for information on custom colors, sizes, lengths and material data sheet.

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# **DERAY® LSB**

2:1 Shrink Ratio



INSULATE SEAL PROTECT

#### THIN WALL CROSS-LINKED POLYOLEFIN

Low shrink temperature heat shrink tubing ideal for covering sensitive electronic components

#### **FEATURES AND BENEFITS**

- 2:1 shrink ratio
- Very flexible
- Low shrink temperature allows for physical protection of heat sensitive components
- Continuous operating temperature: -45°C to 125°C
- Shrink temperature: 70°C

#### **STANDARDS**

Meets requirements of FMVSS 302

- Protection of heat sensitive devices
- Insulation of electrical terminations



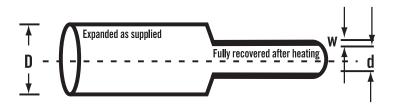
#### THIN WALL CROSS-LINKED POLYOLEFIN



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#### **DIMENSIONS**

		,						,
	EXPANDED INTERNAL DIAMETER (MIN) D			Reco				
ORDER NUMBER			Internal Diameter (max) d		WALL THICKNESS (NOM) W		LENGTHS	
	ММ	IN	ММ	IN	ММ	IN	М	FT
0125	3.2	1/8	1.6	1/16	0.50	0.020	400	1,312
0187	4.8	3/16	2.4	3/32	0.50	0.020	300	984
0250	6.4	1/4	3.2	1/8	0.60	0.024	300	984
0375	9.5	3/8	4.8	3/16	0.60	0.024	150	492
0500	12.7	1/2	6.4	1/4	0.60	0.024	100	328
0750	19.0	3/4	9.5	3/8	0.80	0.032	50	164
1000	25.4	1	12.7	1/2	0.90	0.035	50	164
1200	31.8	11/4	15.9	5/8	0.90	0.035	50	164
1500	38.0	1½	19.0	3/4	0.90	0.035	50	164
2000	51.0	2	25.4	1	1.00	0.039	50	164

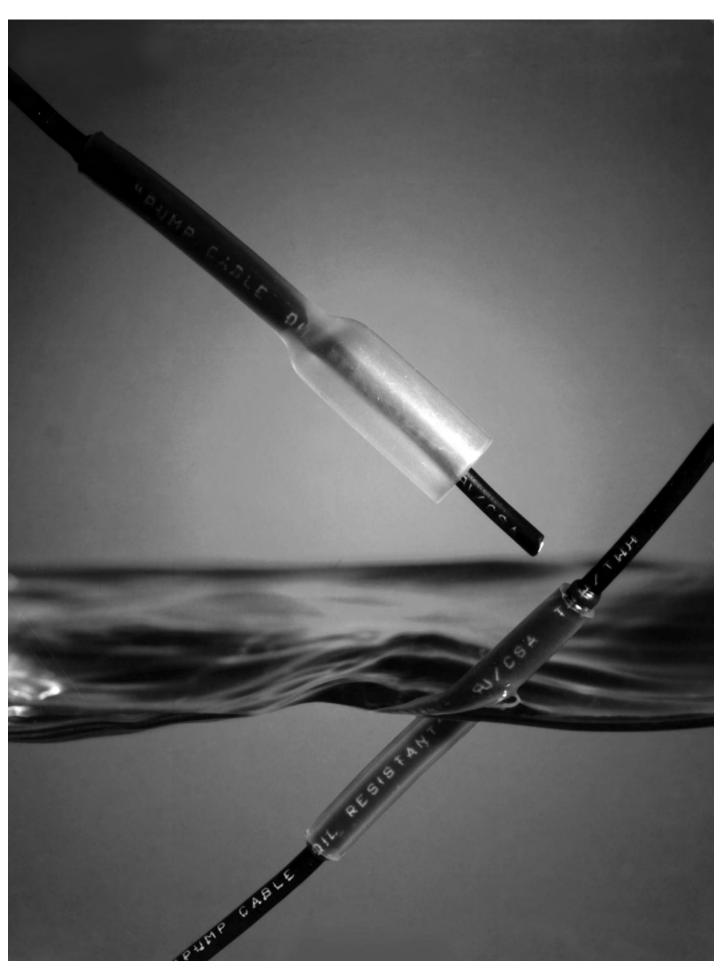


#### **ORDERING**

- Select a dimension which will shrink snugly over the component to be covered. If recovery is restricted the resultant wall thickness will be less than specified.
- Select options:
  - Color: Black (BK)
  - Printing: Printed or Unprinted
- Please specify the product name, order number and options you require
- Order Example: DERAY® LSB, 0095, black, unprinted, 492 ft lengths

Please contact your Customer Service Representative for information on custom colors, sizes, lengths and material data sheet.

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### **DUAL WALL PRODUCTS**

DSG-Canusa offers a wide range of dual wall, adhesive lined products for the automotive, electronics and military/aerospace industries. The available combinations of jacket materials and adhesives allows selection of the right heat shrink tubing for the application and environmental conditions.

#### Typical applications include:

- In-line Splicing
- Terminal Sealing
- Strain Relief
- Mechanical Protection
- Connector/Terminal Sealing

3:1 Shrink Ratio



INSULATE SEAL PROTECT

#### THIN WALL ADHESIVE LINED CROSS-LINKED POLYOLEFIN

Adhesive lined heat shrink tubing with environmental sealing capability ideal for a variety of applications including automotive and marine wire harness bundles, industrial splices, breakouts and connector to cable transitions

#### **FEATURES AND BENEFITS**

- 3:1 shrink ratio
- Superior sealing against water, moisture or other contaminants
- High shrink ratio allows for coverage of irregularly shaped connectors and components
- Inner adhesive bonds to plastics, rubber, neoprene, steel and polyethylene
- Continuous operating temperature: -55°C to 110°C
- Shrink temperature: 90°C

#### **STANDARDS**

• Industrial, electronic and automotive OEM approvals

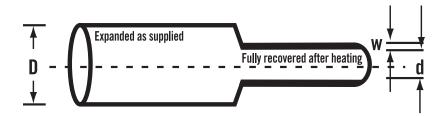
- Environmental sealing and strain relief of connectors and terminals
- Moisture sealing and electrical insulation of simple in-line splices
- Abrasion resistance for tubes and pipes



#### THIN WALL ADHESIVE LINED CROSS-LINKED POLYOLEFIN

#### **DIMENSIONS**

	Ехра	NDED								
Order Number	, , ,		Internal Diameter (max) d		TOTAL WALL THICKNESS (NOM) W		MELTABLE WALL THICKNESS (NOM)		LENGTHS (STICKS)	
	MM	IN	ММ	IN	ММ	IN	MM	IN	М	IN
0125	3.2	1/8	1.0	0.040	1.0	0.040	0.5	0.020	1.2	48
0187	4.7	3/16	1.5	0.060	1.0	0.040	0.5	0.020	1.2	48
0250	6.4	1/4	2.0	0.080	1.0	0.040	0.5	0.020	1.2	48
0312	7.9	5/16	2.5	0.100	1.3	0.050	0.7	0.027	1.2	48
0375	9.5	3/8	3.2	0.125	1.5	0.060	0.7	0.027	1.2	48
0500	12.7	1/2	4.1	0.160	1.8	0.070	0.8	0.030	1.2	48
0750	19.1	3/4	6.4	0.250	1.8	0.070	0.8	0.030	1.2	48
1000	25.4	1	8.1	0.320	2.5	0.100	1.0	0.040	1.2	48
1250	31.8	1¼	10.6	0.416	2.5	0.100	1.0	0.040	1.2	48
1500	39.9	1½	13.0	0.510	2.5	0.100	1.0	0.040	1.2	48



#### **ORDERING**

- Select a dimension which will shrink snugly over the component to be covered. If recovery is restricted the resultant wall thickness will be less than specified.
- Select options:
  - Color: Black (BK), Red (RD), Clear (CL), Blue (BL), White (WT), Yellow (YW)
  - Length: Standard Stick, Spool or custom length
- Please specify the product name, order number and options you require
- Order Example: CPA 100, 0125, black, 48 in lengths

Please contact your Customer Service Representative for information on custom colors, sizes, lengths and material data sheet.







**INSULATE** SEAL **PROTECT** 

#### THIN WALL ADHESIVE LINED CROSS-LINKED POLYOLEFIN

Adhesive lined heat shrink tubing ideal for applications where both exceptional flame retardancy and environmental sealing capabilities are required

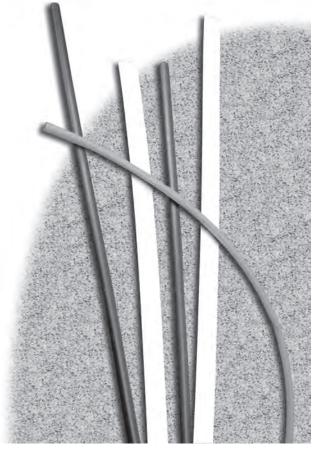
#### FEATURES AND BENEFITS

- 3:1 shrink ratio
- Highly flame retardant
- High shrink ratio allows for coverage of irregularly shaped connectors and components
- Adhesive liner bonds to plastics, rubber, neoprene, steel and polyethylene
- Superior sealing against water, moisture and other contaminants
- Superior protection for ring terminals without excessive adhesive flow
- Continuous operating temperature: -55°C to 125°C
- Shrink temperature: 120°C

#### **STANDARDS**

- UL 224, 125°C
- CSA C22.2 No.198.1 125°C
- SAE-AMS-DTL-23053/4, Class 3
- **Automotive OEM Approvals**

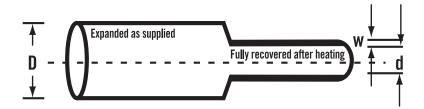
- Environmental sealing of simple in-line splices
- Strain relief and sealing of connectors and terminals
- Mechanical protection of components



#### THIN WALL ADHESIVE LINED CROSS-LINKED POLYOLEFIN

#### **DIMENSIONS**

	Ехра	NDED								
Order Number	INTERNAL DIAMETER (MIN) D		, , ,		TOTAL WALL THICKNESS (NOM) W		MELTABLE WALL THICKNESS (NOM)		LENGTHS (STICKS)	
	MM	IN	MM	IN	ММ	IN	MM	IN	М	IN
0125	3.2	1/8	1.0	0.040	1.0	0.040	0.5	0.020	1.2	48
0187	4.7	3/16	1.5	0.060	1.0	0.040	0.5	0.020	1.2	48
0250	6.4	1/4	2.0	0.080	1.0	0.040	0.5	0.020	1.2	48
0375	9.5	3/8	3.2	0.125	1.5	0.060	0.7	0.027	1.2	48
0500	12.7	1/2	4.1	0.160	1.8	0.070	0.8	0.030	1.2	48
0750	19.1	3/4	6.4	0.250	1.8	0.070	0.8	0.030	1.2	48
1000	25.4	1	8.1	0.320	2.5	0.100	1.0	0.040	1.2	48
1250	31.8	1¼	10.6	0.416	2.5	0.100	1.0	0.040	1.2	48
1500	39.9	1½	13.0	0.510	2.5	0.100	1.0	0.040	1.2	48



#### **ORDERING**

- Select a dimension which will shrink snugly over the component to be covered. If recovery is restricted the resultant wall thickness will be less than specified.
- Select options:
  - Color: Black (BK), White (WT), Red (RD)
- Please specify the product name, order number and options you require
- Order Example: CPA 300, 0125, black, 48 in lengths

Please contact your Customer Service Representative for information on custom colors, sizes, lengths and material data sheet.

## **CWWT 450**

4:1 Shrink Ratio



INSULATE SEAL PROTECT

#### THIN WALL ADHESIVE LINED CROSS-LINKED POLYOLEFIN

Water clear, adhesive lined, heat shrink tubing specifically designed for water well pump applications. Provides excellent clarity on recovery while insulating and protecting electrical connections

#### **FEATURES AND BENEFITS**

- 4:1 shrink ratio
- High shrink ratio allows for a wide range of diameters
- Allows for the examination of substrate wiring
- Adhesive lined for a water tight seal
- Flexible
- Continuous operating temperature: -55°C to 110°C
- Shrink temperature: 120°C

#### TYPICAL APPLICATIONS

Environmental protection and insulation of electrical connections

- See-though over protection of labels and printing
- Irrigation and landscape lighting systems

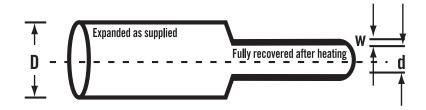


# THIN WALL ADHESIVE LINED CROSS-LINKED POLYOLEFIN

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#### **DIMENSIONS**

	Ехра	NDED		Reco				
ORDER	INTERNAL DIAMETER (MIN)		INTERNAL DIAMETER (MAX)		TOTAL WALL THICKNESS (NOM)			
Number	[	D	d		W		LENGTHS	
	MM	IN	ММ	IN	MM	IN	MM	IN
0400	10.5	0.413	2.6	0.102	1.1	0.043	76.2	3



#### **ORDERING**

- Select options:
  - Color: Clear (CL)
- Please specify the product name, order number and options you require
- Order Example: CWWT 450, 0400, clear

Please contact your Customer Service Representative for information on custom sizes, lengths and material data sheet.

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## **DERAY® HXKT**

>2:1 Shrink Ratio



INSULATE SEAL PROTECT

#### THIN WALL ADHESIVE LINED CROSS-LINKED SEMI-RIGID POLYOLEFIN

Semi-rigid, adhesive lined, heat shrink tubing ideal for higher temperature applications and where strain relief or abrasion resistance is required

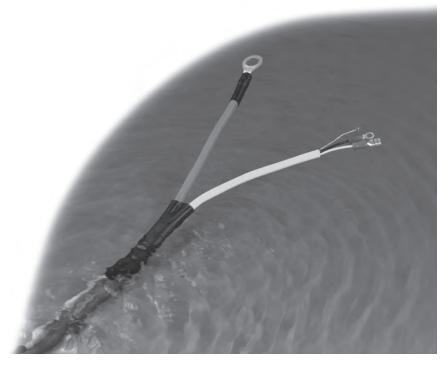
#### **FEATURES AND BENEFITS**

- >2:1 shrink ratio
- Thick adhesive liner ensures complete environmental protection
- Semi-rigid jacket for excellent strain relief
- Seals against water and other contaminants
- Inner adhesive bonds to plastics, rubbers and metals
- Controlled adhesive viscosity prevents excessive flow on terminals
- Continuous operating temperature: -55°C to 110°C
- Shrink temperature: 110°C

#### **STANDARDS**

• Industrial and Automotive OEM Approvals

- Strain relief and sealing of terminals
- Corrosion protection of high temperature components and brazed joints
- Mechanical protection of wire leads

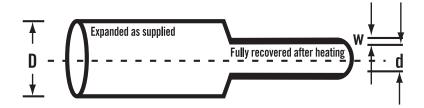


# THIN WALL ADHESIVE LINED CROSS-LINKED SEMI-RIGID POLYOLEFIN



### **DIMENSIONS**

	Expa	NDED			Reco	VERED				
ORDER NUM- BER	INTERNAL DIAMETER (MIN) D		INTERNAL DIAMETER (MAX)		TOTAL WALL THICKNESS (NOM) W		MELTABLE WALL THICKNESS (NOM)		LENGTHS	
	ММ	IN	ММ	IN	ММ	IN	ММ	IN	М	FT
0125	3.2	1/8	0.8	0.031	0.90	0.035	0.40	0.016	1.2	4
0187	4.8	3/16	1.5	0.059	1.40	0.055	0.80	0.032	1.2	4
0250	6.4	1/4	2.0	0.079	1.40	0.055	0.75	0.030	1.2	4
0375	9.5	3/8	3.4	0.134	1.65	0.065	1.00	0.039	1.2	4
0500	12.7	1/2	5.0	0.196	1.70	0.066	1.00	0.039	1.2	4
0750	19.0	3/4	8.0	0.315	1.95	0.076	1.20	0.047	1.2	4
1000	25.4	1	10.2	0.401	2.00	0.078	1.20	0.047	1.2	4



### **ORDERING**

- Select a dimension which will shrink snugly over the component to be covered. If recovery is restricted the resultant wall thickness will be less than specified.
- Select options:
  - Color: Black (BK)
  - Printing: Printed or Unprinted
  - Length: Standard stick, spool or custom cut length
- Please specify the product name, order number and options you require
- Order Example: DERAY® HXKT, 0187, black, unprinted, 4 ft (1.2 m) lengths

Please contact your Customer Service Representative for information on custom colors, sizes, lengths and material data sheet.

The second secon



4:1 Shrink Ratio



INSULATE SEAL PROTECT

### THIN WALL ADHESIVE LINED CROSS-LINKED POLYOLEFIN

Flexible heat shrink tubing with a temperature resistant polyamide adhesive inner lining. Ideal for protecting components in a wide range of electrical and mechanical applications where adhesion to connector and metal substrates is critical

### **FEATURES AND BENEFITS**

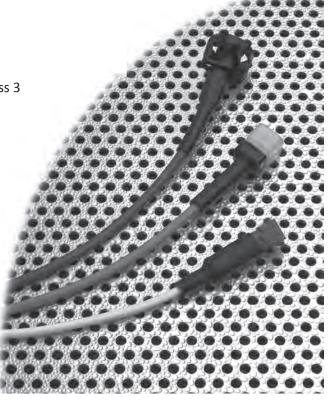
- 4:1 shrink ratio allows for coverage of irregularly shaped connectors and components
- Flame retardant
- Specially designed polyamide adhesive protects components at higher temperatures
- Superior sealing against water and other contaminants
- Inner adhesive bonds to plastics, rubbers and metals
- Continuous operating temperature: -55°C to 125°C
- Shrink temperature: 100°C

### **STANDARDS**

Meets the material performance of SAE-AMS-DTL-23053/4 Class 3

Automotive OEM approvals

- Retrofit protection of connectors
- Repair of damaged wire harnesses
- Moisture sealing and strain relief at connectors and terminals



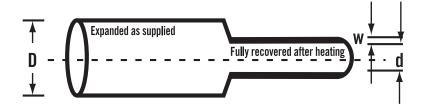
# THIN WALL ADHESIVE LINED CROSS-LINKED POLYOLEFIN



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### **DIMENSIONS**

	EXPA	NDED			RECO	VERED				
Order Number		ameter (min) D	INTERNAL DIAMETER (MAX) D		TOTAL WALL THICKNESS (NOM) W			ALL THICKNESS DM)	LEN	GTHS
	MM	IN	MM	IN	ММ	IN	MM	IN	М	FT
0157	4.0	0.157	1.0	0.039	1.00	0.039	0.40	0.016	300	984
0315	8.0	0.315	2.0	0.080	1.20	0.045	0.40	0.016	150	492
0472	12.0	0.472	3.0	0.118	1.40	0.055	0.40	0.016	100	328
0630	16.0	0.630	4.0	0.160	1.70	0.066	0.60	0.023	50	164
0945	24.0	0.945	6.0	0.240	2.10	0.083	0.60	0.023	50	164
1260	32.0	1.260	8.0	0.315	2.40	0.094	0.70	0.027	50	164
2047	52.0	2.047	13.0	0.512	2.40	0.094	0.70	0.027	30	98



### **ORDERING**

- Select a dimension which will shrink snugly over the component to be covered. If recovery is restricted the resultant wall thickness will be less than specified.
- Select Options:
  - Color: Black (BK) or Clear (CL)
- Please specify the product name plus the options you require
- Order Example: DERAY® IHKT, 0157, black, 984 ft lengths

Please contact your Customer Service Representative for information on custom colors, sizes and lengths and material data sheet.

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### DERAY® CRIMPSEAL II

3:1 Shrink Ratio

INSULATE SEAL PROTECT

### HEAT SHRINK INSULATED CONNECTORS

Crystal clear, semi-rigid, adhesive lined tubing with integral solderless splice connector

#### FEATURES AND BENEFITS

- Exceptional clarity for visual confirmation of seal
- Seals & protects against water, corrosive compounds, moisture & contaminants
- Tough, durable heat shrink tubing resists abrasion, crimp tool damage & splitting
- Shinks 40% faster than nylon, preventing wire damage
- Inner adhesive bonds to plastics, rubbers & metals
- Meets & conforms to OEM wiring specifications for installation & repairs
- Continuous operating temperature: -55 to 125°C
- 90°C minimum shrinking temperature

### TYPICAL APPLICATIONS

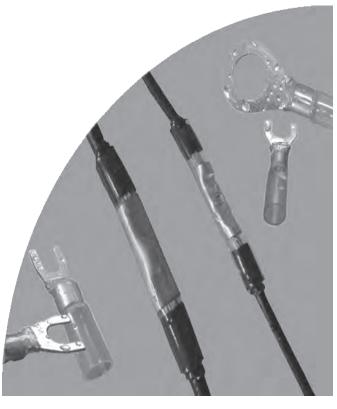
- Wire to Wire splicing
- Environmental protection for crimp-connections & terminals
- Automotive / trucking repair and maintenance
- Commercial, electronics & appliance wiring
- Marine electronics & fleet maintenance

### **MATERIALS**

- Insulation tube:
   Cross-linked ionic polymer with a hot melt adhesive liner
- Metal Connector: CU 99.9% per EN 13600 Tin Plate 5 micron min

#### **ORDERING**

- Determine the wire gauge size that you require
- Select the most appropriate connector for your application
- Please specify the product by: name, insulation color & code
   Order example:
  - Deray® CrimpSeal II, butt connector, 22-18AWG, red, 75122180000L38



## DERAY® CRIMPSEAL II

Order Reference / Connector 1	ГҮРЕ		S	SIZE	STU	ID SIZE	Tube Dia	METER (Ø)	TUBE LENGTH	TUBE EXP WALI
	Color	CODE	AWG	MM <sup>2</sup>	IN	ММ	EXPANDED (MM) NOMINAL	RECOVERED (MM) NOMINAL	(L MM)	(MM) NOMINAL
BUTT CONNECTOR	Clear	75128220000L25	28-22	0.1 - 0.5		N/A	3.7	1.0	31±0.25	0.635
	Red	75122180000L38	22-18	0.5-1.5		N/A	4.3	1.4	38±0.25	0.740
	Blue	75116140000L38	16-14	1.5-2.5		N/A	5.0	1.8	38±0.25	0.740
	Yellow	75112100000L44	12-10	4-6		N/A	6.5	2.2	44±0.25	0.740
NING CONNECTOR	Red	75222180157L25	22-18	0.5 – 1.5	#8	4	4.3	1.4	25±.025	0.635
ING CONNECTOR	Red	75222180137L23 75222180197L25	22-18	0.5 - 1.5	#10	5	4.3	1.4	25±.025	0.635
	Red	75222180250L25	22-18	0.5 - 1.5	1/4	6	4.3	1.4	25±.025	0.635
	Red	75222180313L25	22-18	0.5 – 1.5	5/16	8	4.3	1.4	25±.025	0.635
	Red	75222180375L25	22-18	0.5 – 1.5	3/8	10	4.3	1.4	25±.025	0.635
	Blue	75216140157L25	16-14	1.5-2.5	#8	4	5.0	1.8	25±.025	0.740
	Blue	75216140197L25	16-14	1.5-2.5	#10	5	5.0	1.8	25±.025	0.740
	Blue	75216140250L25	16-14	1.5-2.5	1/4	6	5.0	1.8	25±.025	0.740
	Blue	75216140313L25	16-14	1.5-2.5	5/16	8	5.0	1.8	25±.025	0.740
	Blue	75216140375L25	16-14	1.5-2.5	3/8	10	5.0	1.8	25±.025	0.740
	Yellow	75212100157L25	12-10	4-6	#8	4	6.5	2.2	25±.025	0.740
	Yellow	75212100197L25	12-10	4-6	#10	5	6.5	2.2	25±.025	0.740
	Yellow	75212100250L25	12-10	4-6	1/4	6	6.5	2.2	25±.025	0.740
	Yellow	75212100313L25	12-10	4-6	5/16	8	6.5	2.2	25±.025	0.740
	Yellow	75212100375L25	12-10	4-6	3/8	10	6.5	2.2	25±.025	0.740
		l		l		l .			l	
PADE CONNECTOR	Red	75322180157L25	22-18	0.5 – 1.5	#8	4	4.3	1.4	25±.025	0.58
- House	Red	75322180197L25	22-18	0.5 – 1.5	#10	5	4.3	1.4	25±.025	0.58
	Blue	75316140157L25	16-14	1.5-2.5	#8	4	5.0	1.8	25±.025	0.740
	Blue	75316140197L25 75312100157L25	16-14	1.5-2.5 4-6	#10	5	5.0	1.8	25±.025 25±.025	0.740
	Yellow	75312100137L25	12-10 12-10	4-6	#10	5	6.5	2.2	25±.025	0.740
	Red	75422180000L25	22-18	0.5 – 1.5	N/A	6.3 x 0.8	4.3	1.4	25±.025	0.740
UICK DISCONNECT (MALE)	Blue	75416140000L25	16-14	1.5-2.5	N/A	6.3 x 0.8	5.0	1.4	25±.025 25±.025	0.740
	Yellow	75412100000L25	12-10	4-6	N/A	6.3 x 0.8	6.5	2.2	25±.025	0.740
	2.1	75522462222	22.10	05.45	N1/2	6300	4.2	4.	25, 005	2.52
QUICK DISCONNECT (FEMALE)	Red	75522180000L25	22-18	0.5 – 1.5	N/A	6.3 x 0.8	4.3	1.4	25±.025	0.58
	Blue	75516140000L25	16-14	1.5-2.5	N/A	6.3 x 0.8	5.0	1.8	25±.025	0.740
1.4 M 1.5	Yellow	75512100000L25	12-10	4-6	N/A	6.3 x 0.8	6.5	2.2	25±.025	0.740

### **APPLICATION NOTES**

- Strip wires min 7.5 mm & insert into the crimp barrel. Crimp with a DSG-Canusa (or equivalent) hand tool.
- · Heat the shrink tube along the entire length, working from the centre out to the edges until a water tight seal is formed.
- Allow to cool before inspection for splice integrity.
- All splice assemblies will conform to most OEM & repair requirements and specifications.

Please contact your Customer Service Representative for information on custom sizes, lengths and material data sheet.

All information contained in this data sheet is believed to be reliable. We advise, however, that customers should separately evaluate the suitability of our products for their particular application. DSG-Canusa and ShawCor give no guarantees in respect of the accuracy or sufficiency of the information presented and disclaim any liability regarding its use. Our responsibilities are only those listed in our Standard Terms and Conditions of Sale for these products. In no instance will we be liable for any eventual, indirect or consequential damage or damages arising from the sale, resale, transfer, use or misuse of the product.



### **AUTOMOTIVE PRODUCTS**

DSG-Canusa offers complete solutions to automotive applications including:

- Full line of OEM approved products
- Advanced application equipment for improved processing
- Turnkey support

In addition to the products found in the Single Wall, Dual Wall and Low Voltage sections of this catalog, DSG-Canusa offers custom designed products for automotive splice sealing, water blocking and terminal sealing.

## DERAY® SPLICEMELT

4:1 Shrink Ratio



INSULATE SEAL PROTECT

### ADHESIVE LINED CROSS-LINKED POLYOLEFIN

Adhesive lined heat shrink specifically designed to insulate, seal and protect in-line splices in automotive wire harnesses and electronic assemblies

### **FEATURES AND BENEFITS**

- 4:1 shrink ratio to fit varying splice configurations and substrate profiles
- Seals and protects against water, moisture and chemicals
- Adhesive bonds readily to PVC, XLPE and PP-EPDM cable jackets
- Shrinks rapidly for quick installation
- Continuous operating temperature: -40°C to 125°C
- Shrink temperature: 120°C

### **STANDARDS**

Approved to all major Automotive OEM splice sealing specifications

- Environmental sealing of in-line splices
- Sealing and strain relief of connectors and terminals
- Abrasion protection and electrical insulation of automotive wiring harness splices

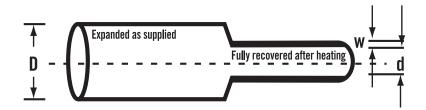


# ADHESIVE LINED CROSS-LINKED POLYOLEFIN

### DERAY® SPLICEMELT

### **DIMENSIONS**

	EXPANDED INTERNAL DIAMETER (MIN) D			RECO				
ORDER NUMBER			Internal Diameter (max) d		TOTAL WALL THIC	CKNESS (NOM) W	CUT LENGTHS	
	MM	IN	MM	IN	ММ	IN	MM	IN
1	6.0	0.236	1.4	0.055	1.35	0.053	50	1.97
2	8.0	0.315	1.6	0.063	1.75	0.069	50	1.97
3	12.0	0.472	2.5	0.098	2.00	0.079	65	2.56
4	18.0	0.708	3.7	0.146	2.60	0.102	75	2.95



#### INSTALLATION

- DSG-Canusa offers a comprehensive selection of technically advanced shrink appliances that ensure process stability and repeatability
- Minimum recovery temperature: 120°C
- Adhesive activation temperature: 110°C
- Use with DERAY® FST shrink ovens for best performance

#### **ORDERING**

- Select a dimension which will shrink snugly over the component to be covered. If recovery is restricted the resultant wall thickness will be less than specified.
- Select Options:
  - Color: Black (BK) or Clear (CL)
  - Length: Standard cut length, 4 ft stick or spool
- Please specify the product name plus the options you require
- Order Example: DERAY® Splicemelt, 3, black, 65 mm length

Please contact your Customer Service Representative for information on custom colors, sizes, lengths and material data sheet.

liability regarding its use. Our responsibilities are only those listed in our Standard Terms and Conditions of Sale for these products. In no instance will we be liable for any eventual, indirect or consequential damage or damages arising from the sale, resale, transfer, use or misuse of the product.

4:1 Shrink Ratio



INSULATE SEAL PROTECT

#### ADHESIVE LINED CROSS-LINKED POLYOLEFIN

Semi-rigid, dual wall heat shrink tubing designed to seal & environmentally protect splices in the most demanding applications

### **FEATURES AND BENEFITS**

- 4:1 shrink ratio allows for fewer sizes to cover numerous splice configurations and diameters
- Environmentally seal and protect splices and terminals in automotive, on highway/off road heavy equipment applications
- Highly resistant to Diesel and other common automotive fluids and solvents
- Semi-rigid and mechanically tough outer jacket provides added strain relief and excellent abrasion protection
- Thick adhesive liner forms an effective barrier against fluids and moisture penetration
- Continuous operating temperature: -40°C to 130°C
- Shrink temperature: 130°C

#### **STANDARDS**

Approved to all major Automotive OEM splice sealing specifications

- Environmental sealing of in-line splices, connectors & terminals
- Strain relief
- · Abrasion protection and electrical insulation
- · On-highway and off-road heavy equipment
- Fleet & marine sealing & protection

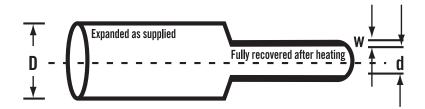




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### **DIMENSIONS**

	EXPANDED INTERNAL DIAMETER (MIN) D			RECO				
ORDER NUMBER			Internal Diameter (max) d		TOTAL WALL THIC	CKNESS (NOM) W	CUT LE	ENGTHS
	MM	IN	ММ	IN	ММ	IN	ММ	IN
1	6	0.236	1.27	0.050	1.27	0.050	50	1.97
2	8	0.315	1.52	0.060	1.52	0.060	50	1.97
3	12	0.472	2.03	0.080	1.91	0.075	65	2.56
4	18	0.710	3.81	0.150	2.41	0.095	75	2.95



#### INSTALLATION

 DSG-Canusa offers a comprehensive selection of technically advanced shrink appliances that ensure process stability and repeatability

Minimum recovery temperature: 125°C
 Adhesive activation temperature: 110°C

• Use with DERAY® FST shrink ovens for best performance

### **ORDERING**

• Select a dimension which will shrink snugly over the component to be covered. If recovery is restricted the resultant wall thickness will be less than specified.

• Select Options:

Color: Black (BK)

Length: Standard cut length, 4 ft stick or spool

Please specify the product name plus the options you require

Order Example: CDR, 3, black, 65 mm length

Please contact your Customer Service Representative for information on custom sizes, lengths and material data sheet.

### DERAY® SPLICEMELT CAP

INSULATE SEAL PROTECT 4:1 Shrink Ratio



### ADHESIVE LINED INSULATING CAPS

Adhesive lined, heat shrink insulating caps specifically designed to insulate, seal and protect end or stub splices in wiring harnesses and electronic assemblies

### **FEATURES AND BENEFITS**

- 4:1 shrink ratio allows fewer sizes to cover a wide range of profiles
- Seals and protects against water, moisture and chemicals
- Adhesive bonds readily to PVC, XLPE and PP-EPDM cable jackets
- Shrinks rapidly for quick installation
- Operating temperature: -40°C to 125°C
- Minimum shrink temperature: 120°C

### **STANDARDS**

Approved to all major Automotive OEM splice sealing specifications

- Termination & protection of end and stub splices
- Abrasion protection and strain relief

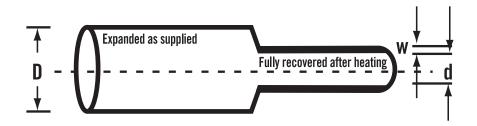


## DERAY® SPLICEMELT CAP

### ADHESIVE LINED INSULATING CAPS

### **DIMENSIONS**

	Expa	NDED		RECOVERED				
ORDER NUMBER	Internal Diam	METER (MIN) D	INTERNAL DIAI	METER (MAX) d	WALL THICKN	ess (nom) W	CUT LE	NGTHS
	MM	IN	ММ	IN	MM	IN	ММ	IN
0	3.0	0.118	0.85	0.033	1.05	0.410	30	1.20
1	6.0	0.236	1.4	0.055	1.35	0.0531	50	2.00
2	8.0	0.314	1.6	0.063	1.75	0.0689	50	2.00
3	12.0	0.472	2.5	0.098	2.00	0.0787	65	2.55



### INSTALLATION

- DSG-Canusa offers a comprehensive selection of technically advanced shrink appliances that ensure process stability and repeatability
- Minimum recovery temperature: 120°C
- Adhesive activation temperature: 110°C

### **ORDERING**

- Select a dimension which will shrink snugly over the component to be covered
- Select options:
  - Color: Black (BK), Clear (CL)
  - Printing: Printed or Unprinted
- Please specify the product name, order number and options you require
- Order Example: DERAY® SpliceMelt Cap 125, 3, black, unprinted, 2 in

Please contact your Customer Service Representative for information on custom sizes, lengths and material data sheet.

liability regarding its use. Our responsibilities are only those listed in our Standard Terms and Conditions of Sale for these products. In no instance will we be liable for any eventual, indirect or consequential damage or damages arising from the sale, resale, transfer, use or misuse of the product.

### CDR CAP

INSULATE SEAL PROTECT 4:1 Shrink Ratio



### SEMI-RIGID, ADHESIVE LINED INSULATING CAPS

Semi-rigid, adhesive lined, heat shrink insulating caps specifically designed to insulate, seal and protect end or stub splices under extreme operating conditions

#### **FEATURES AND BENEFITS**

- 4:1 shrink ratio allows fewer sizes to cover a wide range of profiles
- Seals and protects against water, moisture and chemicals
- Adhesive bonds readily to PVC, XLPE and PP-EPDM cable jackets
- Operating temperature: -40°C to 130°C
- Minimum shrink temperature: 130°C

### **STANDARDS**

• Approved to all major Automotive OEM splice sealing specifications

- Termination & protection of end and stub splices in automotive and electronic applications
- Abrasion protection and strain relief

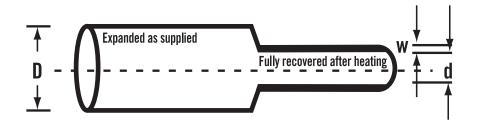


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### SEMI-RIGID, ADHESIVE LINED INSULATING CAPS

### **DIMENSIONS**

	Ехра	NDED	Recovered					
ORDER NUMBER	BER INTERNAL DIAMETER (MIN) D		INTERNAL DIAMETER (MAX) d		WALL THICKNESS (NOM) W		CUT LENGTHS	
	MM	IN	ММ	IN	ММ	IN	ММ	IN
1	6	0.236	1.27	0.050	1.27	0.050	30	1.20
2	8	0.315	1.52	0.060	1.52	0.060	50	2.00
3	12	0.472	2.03	0.080	1.91	0.075	50	2.00



### INSTALLATION

- DSG-Canusa offers a comprehensive selection of technically advanced shrink appliances that ensure process stability and repeatability
- Minimum recovery temperature: 125°C
- Adhesive activation temperature: 110°C

### **ORDERING**

- Select a dimension which will shrink snugly over the component to be covered
- Select options:
  - Color: Black (BK)
  - Printing: Printed or Unprinted
- Please specify the product name, order number and options you require
- Order Example: CDR Cap 3, black, 2 in

Please contact your Customer Service Representative for information on custom sizes, lengths and material data sheet.

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4:1 Shrink Ratio



INSULATE SEAL PROTECT

### HIGHLY FLAME RETARDANT HEAT SHRINK POLYOLEFIN TUBING

Highly flame retardant, semi-rigid, cross-linked dual wall heat shrink tubing designed for splice sealing and fuse link protection

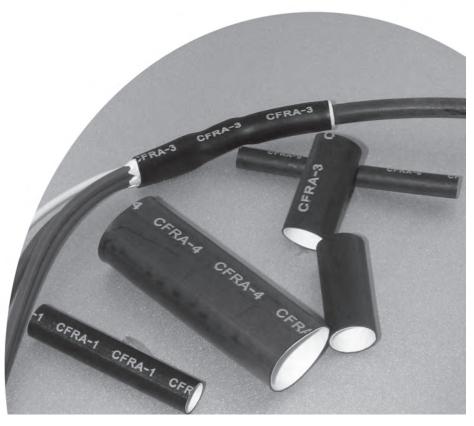
### **FEATURES AND BENEFITS**

- 4:1 shrink ratio to cover varying splice configurations and substrate profiles
- Jacket and adhesive are exceptionally flame retardant
- Economical way to environmentally seal and protect automotive fuse-links, splices and terminals
- Highly resistant to common automotive fluids and solvents
- Semi-rigid and mechanically tough outer jacket provides added strain relief and excellent abrasion protection
- Thick adhesive liner forms an effective barrier against fluids and moisture penetration
- Continuous operating temperature: -40°C to 125°C
- Shrink temperature: 125°C

### **STANDARDS**

- Delphi M3552
- Ford WSS- M99D56-A4

- Automotive wire harness splice sealing and strain relief
- Insulation and environmental protection of terminals, connectors, and fuse links



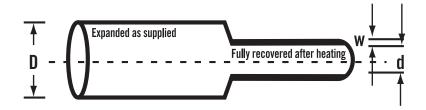




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### **DIMENSIONS**

	Ехра	NDED	Recovered							
Size	INTERNAL DIAMETER (MIN) D		Internal Diameter (max) d		WALL THICKNESS (NOM) W		Adhesive Wall Thickness			
	ММ	IN	ММ	IN	ММ	IN	ММ	IN		
No. 0	5.08	0.200	1.27	0.050	1.40	0.055	0.635	0.025		
No. 1	7.62	0.300	1.65	0.065	1.52	0.060	0.762	0.030		
No. 2	9.02	0.355	2.29	0.090	1.52	0.060	0.762	0.030		
No. 3	11.56	0.455	2.54	0.100	2.29	0.090	1.270	0.055		
No. 4	17.78	0.700	4.45	0.175	2.54	0.100	1.524	0.060		



### INSTALLATION

- DSG-Canusa offers a comprehensive selection of technically advanced shrink appliances that ensure process stability and repeatability
- Minimum recovery temperature: 125°C
- Adhesive activation temperature: 110°C
- Use with DERAY® FST shrink ovens for best performance

### **ORDERING**

- Select a dimension which will shrink snugly over the component to be covered. If recovery is restricted the resultant wall thickness will be less than specified.
- CFRA is cut to length on request.
- Please specify the product name, order number and options you require
- Order Example: CFRA, No. 0, black, 65 mm length

Please contact your Customer Service Representative for information on custom sizes, lengths and material data sheet.

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### DERAY® COLDMELT



INSULATE SEAL PROTECT

### LONGITUDINAL WATER BLOCKING SYSTEM

DERAY® Coldmelt is the ultimate water blocking system for automotive wire harness feed-through locations

### **FEATURES AND BENEFITS**

- A specially designed heat shrink tube, mastic strip and shrink oven system that seals 100% of the time
- Low temperature installation that reduces thermal stress and protects the cable insulation
- Cables are embedded individually into the mastic strips forming a barrier against fluids and moisture penetration
- Accommodates and seals harness bundles of up to 130 cables
- On or off-line installation to accommodate production requirements
- Grommet standardization
- Good adhesion on PVC, XLPE and PP-EPDM cable insulation
- Reduces total installed cost by eliminating drip loops
- Provides design flexibility that reduces wire harness installation time
- Operating temperatures: -55°C to 125°C

#### **STANDARDS**

Approved to major OEM water blocking specifications

- Water/moisture ingress elimination
- Noise dampening and reduction



# LONGITUDINAL WATER BLOCKING SYSTEM

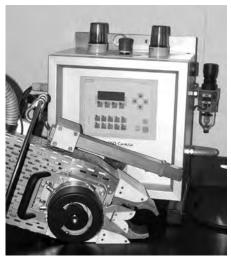
## DERAY® COLDMELT

### **CS HEAT SHRINK TUBE DIMENSIONS**

	EXPA	NDED		RECO	VERED			
ORDER NUMBER	INTERNAL DIAMETER (MIN)		INTERNAL DIAMETER (MAX)		TOTAL WALL THICKNESS (NOM)		CUT LENGTHS	
	MM	IN	ММ	IN	ММ	IN	ММ	IN
0100	10.0	0.394	3.5	0.138	1.00	0.039	30.0	1.181
0180	18.0	0.708	5.0	0.197	1.20	0.047	30.0	1.181
0300	30.0	1.181	9.0	0.354	2.00	0.079	50.0	1.968
0350	35.0	1.378	13.0	0.512	1.90	0.075	62.0	2.440
0420	42.0	1.653	15.0	0.590	2.50	0.098	50.0	1.968
0500	50.0	1.968	15.0	0.590	2.50	0.098	62.0	2.440
0600	60.0	2.362	13.0	0.512	1.90	0.075	33.0	1.299

### **COLDMELT STRIP DIMENSIONS**

Wii	DTH	Тнісн	(NESS	LENGTH		
ММ	IN	ММ	IN	ММ	IN	
19.0	0.748	1.5	0.059	25 to 125	1 to 5	



DERAY® SealMan

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### INSTALLATION

DERAY® ColdMelt consists of two components:

- DERAY® ColdMelt strips mastic adhesive strips used to embed all wires forming a water blocking barrier
- DERAY® CS heat shrink low shrink temperature heat shrink to cover the ColdMelt strips to maintain a tight cylindrical bundle

The DERAY® SealMan oven (on-board or tabletop) is used to shrink the tubing and form the water blocking bundle.

### **ORDERING**

• The product is customized for the application. Contact DSG-Canusa to determine requirements.

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### DERAY® PRESSMELT



INSULATE SEAL PROTECT

### LONGITUDINAL WATER SEALING SYSTEM

A specially designed sealing system to enhance and provide longitudinal water sealing in small cable bundles

### **FEATURES AND BENEFITS**

- The system consists of a heat shrink sleeve and adhesive inserts that seal large and non-standard wire harness splices and plug connectors
- Adhesive inserts compliment the adhesive lined shrink tube to ensure splice sealing
- Good chemical and fuel resistance
- Available in 'U' and 'Star' shaped profiles
- Good adhesion to PVC, XLPE and PP-EPDM wire insulating materials
- Continuous operating temperature: -40°C to 105°C

### **STANDARDS**

• Approved to OEM splice sealing specifications

### TYPICAL APPLICATIONS

Sealing of splices, connectors and terminals



# LONGITUDINAL WATER SEALING SOLUTION

### DERAY® PRESSMELT

#### **DIMENSIONS**

	INTERNAL	DIAMETER	OUTSIDE DIAMETER		Оре	NING	LENGTH	
PROFILE	MM	IN	ММ	IN	ММ	IN	ММ	IN
U5	2.7	0.106	5.5	0.217	1.2	0.047	5.0	0.197
U7	3.5	0.138	7.5	0.295	1.4	0.055	5.0	0.197
<b>S</b> 5	n/a	n/a	7.5 - 8.5	0.295 - 0.335	n/a	n/a	5.0	0.197
<b>S</b> 9	n/a	n/a	7.5 - 8.5	0.295 - 0.335	n/a	n/a	5.0	0.197

### **INSTALLATION**

The DERAY® PressMelt system consists of two primary components:

- DERAY® PressMelt adhesive inserts are available in a variety of geometric shapes as well as 85°C and 105°C operating temperature ranges.
- DERAY® IAKT/IHKT or SpliceMelt heat shirnk tubing is cross-linked polyolefin tubing that is used to cover and encapsulate the entire installation.

DERAY® WorkMan or DERAY® DockMan shrink ovens are recommended for repeatable application.

Please contact your Customer Service Representative for information on customized product.

All information contained in this data sheet is believed to be reliable. We advise, however, that customers should separately evaluate the suitability of our products for their particular application. DGG-Canusa and ShawCor give no guarantees in respect of the accuracy or sufficiency of the information presented and disclaim any iability regarding its use. Our responsibilities are only those listed in our Standard Terms and Conditions of Sale for these products. In no instance will we be liable for any eventual, indirect or consequential damage or damages arising from the sale, resale, transfer, use or misuse of the product.

### DERAY® DUOMELT



INSULATE SEAL PROTECT

### LONGITUDINAL WATER BLOCKING SOLUTION

DERAY® DuoMelt seals and environmentally protects connectors and cable bundles

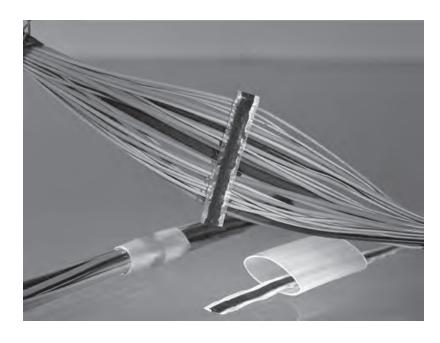
### **FEATURES AND BENEFITS**

- A specially designed heat shrink tube and mastic lined adhesive tape sealing system that provides longitudinal water sealing for cable bundles, plug connectors and splices
- Environmentally seals and protects wire bundles up to 20 wires
- Cables are embedded individually into the adhesive tape to ensure 100% sealing
- Good chemical and fuel resistance
- Good adhesion to PVC, XLPE and PP-EPDM wire insulating materials
- Continuous operating temperature: -40°C to 105°C

### **STANDARDS**

• Approved to OEM longitudinal water blocking specifications

- Water/moisture ingress elimination
- Abrasion protection and strain relief
- Noise dampening and reduction



# LONGITUDINAL WATER BLOCKINGSOLUTION

### DERAY® DUOMELT

### **DIMENSIONS**

Wi	ртн	THICKNESS		
MM	IN	MM	IN	
10.0	0.394	1.1	0.043	
10.0	0.394	1.5	0.059	
15.0	0.590	1.5	0.059	
15.0	0.590	1.8	0.071	

### INSTALLATION

The DERAY® DuoMelt system consists of two primary components:

- DERAY® DuoMelt mastic adhesive strips, 85°C and 105°C operating temperatures, used to seal all of the individual elements of the cable bundle.
- DERAY® IAKT/IHKT heat shrink tubing is cross-linked polyolefin tubing that is used to cover and encapsulate the entire installation.

DERAY® WorkMan or DERAY® DockMan shrink ovens are recommended for repeatable application.

Please contact your Customer Service Representative for information on customized product

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### **DERAY® SHRINK APPLIANCES**

INSULATE SEAL PROTECT

### **APPLICATION MADE EASY**

In addition to the standard heat shrink product line, DSG-Canusa provides a full range of technically advanced shrink appliances

### **FEATURES AND BENEFITS**

- PLC controlled for tightly governed process parameters
- Multi-lingual operator interfaces
- · Easily integrated into existing manufacturing environments
- Full line of standard off the shelf machines
- Capabilities to construct custom machines and accessories for unique applications
- Part of a full turnkey solution
- Exceptional reliability record with low maintenance costs
- Can be configured for on or off-line operation

- Automotive splice sealing
- Automotive water blocking











## **DERAY® SHRINK APPLIANCES**



#### DERAY® SPLICEMAN IR

 A time and temperature process controlled heat shrink appliance specifically designed for batch splice sealing applications. The device is typically used with DERAY® SpliceMelt but can accommodate a full range of tubing. Special features include hands free operation and splice ejection after each shrink cycle.

#### DERAY® DOCKMAN

• A process controlled heat shrink appliance designed for general purpose shrink applications on a wire harness board. The device is most often used with the DERAY® DuoMelt, DERAY® PressMelt and small DERAY® ColdMelt applications.





#### DERAY® SEALMAN

A process controlled heat shrink appliance specifically designed to install the DERAY®
 ColdMelt water blocking system. It features a carefully designed shrink zone and
 a compression mechanism to mechanically block and prevent in-vehicle water
 penetration via the wire harness feed-through location. DERAY® SealMan can be
 configured for either on-board or bench mount operation.

#### **DERAY® FST**

• The ultimate tunnel oven specifically designed for continuous processing of automotive and terminal wire splices. It's PLC controlled temperature and belt speed settings ensure process repeatability. It also fits easily into any production setting ensuring consistency and repeatability. The FST oven has proven to be the best in class shrink appliance for both economy and reliability.



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In addition to standard heat guns and torches, DSG-Canusa offers a selection of standard and custom designed ovens for hose and pipe or other specialized applications.

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### **SPECIALTY NON-POLYOLEFIN PRODUCTS**

DSG-Canusa provides special materials for demanding industrial and wire harness applications.

These products, made of materials ranging from elastomers to fluoropolymers, offer increased protection against extreme temperatures and harsh operating environments.

2:1 Shrink Ratio



INSULATE SEAL PROTECT

### THIN WALL CROSS LINKED CHLORINATED POLYOLEFIN

Thin Wall Cross Linked Chlorinated Polyolefin heat shrink tubing suitable for harnessing, hydraulic couplings and applications requiring exceptional flexibility

### **FEATURES AND BENEFITS**

- 2:1 shrink ratio
- Superior cut-though and abrasion resistance
- Very flexible even at low temperatures
- Excellent oil resistance
- Continuous operating temperature: -70°C to 120°C
- Shrink temperature: 135°C

### **STANDARDS**

- MIL-R-46846 Type 1
- SAE-AMS-DTL-23053/1 Class 1 and 2
- AMS 3623

### TYPICAL APPLICATIONS

 Insulation, strain relief and abrasion resistance for wire harnesses exposed to fluids and solvents

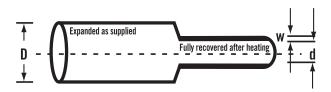


### **CNP 200**

### THIN WALL CROSS LINKED CHLORINATED POLYOLEFIN

### **DIMENSIONS**

	EXPA	NDED	RECOVERED					
ORDER NUMBER	INTERNAL DIAMETER (MIN) D		Internal Diameter (max) d		WALL THICKNESS (NOM) W		LENGTHS	
	MM	IN	ММ	IN	ММ	IN	М	FT
0125	3.18	0.125	1.57	0.062	0.76	0.030	60	200
0187	4.75	0.187	2.36	0.093	0.89	0.035	60	200
0250	6.35	0.250	3.18	0.125	0.89	0.035	60	200
0375	9.53	0.375	4.75	0.187	1.02	0.040	60	100
0500	12.70	0.500	6.35	0.250	1.22	0.048	30	100
0625	15.88	0.625	7.92	0.312	1.32	0.052	30	100
0750	19.05	0.750	9.53	0.375	1.45	0.057	30	100
0875	22.23	0.875	11.10	0.437	1.65	0.065	30	100
1000	25.40	1.000	12.70	0.500	1.78	0.070	15	50
1250	31.75	1.250	15.88	0.625	2.21	0.087	15	50
1500	38.10	1.500	19.05	0.750	2.41	0.095	15	50
1750	44.45	1.750	22.23	0.875	2.72	0.107	15	50
2000	50.80	2.000	25.40	1.000	2.79	0.110	15	50
3000	76.20	3.000	38.10	1.500	3.18	0.125	15	50



### **ORDERING**

- Select a dimension which will shrink snugly over the component to be covered. If recovery is restricted the resultant wall thickness will be less than specified.
- Select options:
  - Color: Black (BK)
  - Printing: Printed or Unprinted
- Please specify the product name, order number and options you require
- Order Example: CNP 200, 0250, black, unprinted, 200 ft lengths

Please contact your Customer Service Representative for information on custom colors, sizes, lengths and material data sheet.

### **CVN 105**

2:1 SHRINK RATIO







**INSULATE** SEAL **PROTECT** 

### THIN WALL PVC

Flexible PVC heat shrink tubing suitable for industrial and electronic applications

### **FEATURES AND BENEFITS**

- 2:1 shrink ratio
- General purpose tubing
- Highly flame retardant
- Seven standard colors
- Flexible
- Continuous operating temperature: -30°C to 105°C
- Shrink temperature: 110°C

### **STANDARDS**

- UL 224 VW-1
- CSA C22.2 No. 198.1, OFT

- Protective layer for various substrates
- Harness covering



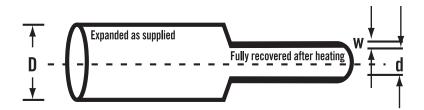
**CVN 105** 

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### THIN WALL PVC

### **DIMENSIONS**

	Expa	NDED						
ORDER NUMBER	Internal Diameter (min) D		Internal Diameter (max) d		WALL THICKNESS (NOM) W		LENGTHS	
	MM	IN	ММ	IN	ММ	IN	М	FT
0047	1.2	3/64	0.6	3/128	0.45	0.018	300	1,000
0062	1.6	1/16	0.8	1/32	0.45	0.018	300	1,000
0093	2.4	3/32	1.2	3/64	0.51	0.020	300	1,000
0125	3.2	1/8	1.6	1/16	0.64	0.025	300	1,000
0187	4.8	3/16	2.4	3/32	0.64	0.025	300	1,000
0250	6.4	1/4	3.2	1/8	0.64	0.025	300	1,000
0375	9.5	3/8	4.8	3/16	0.76	0.030	152	500
0500	12.7	1/2	6.4	1/4	0.76	0.030	76	250
0625	16.0	5/8	8.0	5/16	0.76	0.030	76	250
0750	19.0	3/4	9.5	3/8	0.89	0.035	76	250
1000	25.4	1	12.7	1/2	1.02	0.040	76	250
1250	32.0	1 1/4	16.0	5/8	1.02	0.040	76	250
1500	38.1	1 1/2	19.0	3/4	1.14	0.045	30	100
2000	50.8	2	25.4	1	1.27	0.050	30	100
3000	76.2	3	38.1	1 1/2	1.27	0.050	15	50
4000	101.6	4	50.8	2	1.40	0.055	15	50



### **ORDERING**

- Select a dimension which will shrink snugly over the component to be covered. If recovery is restricted the resultant wall thickness will be less than specified.
- Select options:
  - Color: Black (BK), Red (RD), White (WT), Blue (BL), Yellow (YL), Green (GR), Clear (CL)
  - Printing: Printed or Unprinted
- Please specify the product name, order number and options you require
- Order Example: CVN 105, 0125, black, unprinted, 1,000 ft lengths

Please contact your Customer Service Representative for information on custom colors, sizes, lengths and material data sheet.

### DERAY® KY 175









**INSULATE** SEAL **PROTECT** 

### THIN WALL PVDF

Transparent, thin wall PVDF (polyvinylidene fluoride) heat shrink tubing ideal for electronic, automotive and military applications requiring protection and see through inspection in aggressive environments

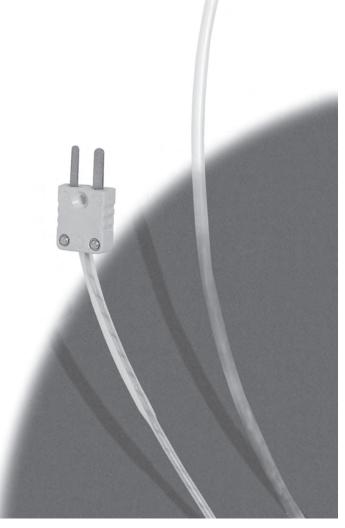
### FEATURES AND BENEFITS

- 2:1 shrink ratio
- Highly flame retardant
- High withstand to abrasion and cut-through
- Excellent chemical and solvent resistance
- Semi-rigid
- Continuous operating temperature: -55°C to 175°C
- Shrink temperature: 175°C

### **STANDARDS**

- UL 224 VW-1
- CSA C22.2 No. 198.1
- SAE- AMS- DTL- 23053/8
- DEF STAN 59-97 Issue 3 Type 3a
- AMS 3632

- Strain relief and insulation of high temperature wires
- Protects against aggressive fluids and high temperatures

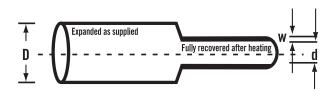


### THIN WALL PVDF

## DERAY® KY 175

### **DIMENSIONS**

DIIVIEI TO	0							
	EXPANDED INTERNAL DIAMETER (MIN) D			Reco	LENGTHS CUT			
ORDER NUMBER			Internal Diameter (max) d				WALL THICKNESS (NOM) W	
	ММ	IN	ММ	IN	ММ	IN	М	IN
0047	1.2	3/64	0.6	3/128	0.24	0.009	1.2	48
0062	1.6	1/16	0.8	1/32	0.24	0.009	1.2	48
0094	2.4	3/32	1.2	3/64	0.24	0.009	1.2	48
0125	3.2	1/8	1.6	1/16	0.24	0.009	1.2	48
0187	4.8	3/16	2.4	3/32	0.24	0.009	1.2	48
0250	6.4	1/4	3.2	1/8	0.30	0.012	1.2	48
0375	9.5	3/8	4.8	3/16	0.30	0012	1.2	48
0500	12.7	1/2	6.4	1/4	0.30	0.012	1.2	48
0750	19.0	3/4	9.5	3/8	0.40	0.016	1.2	48
1000	25.4	1	12.7	1/2	0.50	0.020	1.2	48



### **ORDERING**

- Select a dimension which will shrink snugly over the component to be covered. If recovery is restricted the resultant wall thickness will be less than specified.
- Select options:
  - Color: Black (BK), Clear (natural)
  - Printing: Printed or Unprinted
  - Lengths: 48 in (1.2 m) cut lengths
- Please specify the product name, order number and options you require
- Order Example: DERAY® KY 175, 0125, black, unprinted, 4 ft lengths

Please contact your Customer Service Representative for information on custom colors, sizes, lengths and material data sheet.

liability regarding its use. Our responsibilities are only those listed in our Standard Terms and Conditions of Sale for these products. In no instance will we be liable for any eventual, indirect or consequential damage or damages arising from the sale, resale, transfer, use or misuse of the product.

## DERAY® KYF 190

**INSULATE** SEAL **PROTECT** 









### THIN WALL MODIFIED CROSS-LINKED FLUOROPOLYMER

Flexible, high temperature PVDF thin wall heat shrink tubing with extreme chemical resistance ideal for protection of components in a wide range of severe temperature and chemical environments

### FEATURES AND BENEFITS

- 2:1 shrink ratio
- Flexible
- Highly flame retardant
- High temperature resistance
- Excellent chemical and solvent resistance
- Continuous operating temperature: -55°C to 190°C
- Shrink temperature: 175°C

### **STANDARDS**

- UL 224 VW-1
- CSA C22.2 No. 198.1
- SAE-AMS-DTL-23053/18 Class 2

#### TYPICAL APPLICATIONS

Protective see through covering for high temperature and aggressive chemical applications

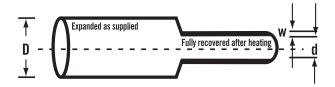


# THIN WALL MODIFIED CROSS-LINKED FLUOROPOLYMER

## DERAY® KYF 190

### **DIMENSIONS**

Expanded				RECO					
ORDER NUMBER	INTERNAL DIAMETER (MIN) D		Internal Diameter (max) d		WALL THICKNESS (NOM) W		LENGTHS		
	ММ	IN	ММ	IN	ММ	IN	М	FT	
0047	1.2	3/64	0.6	0.023	0.24	0.009	300	984	
063	1.6	1/16	0.8	1/32	0.24	0.009	300	984	
0094	2.4	3/32	1.2	3/64	0.24	0.009	300	984	
0125	3.2	1/8	1.6	1/16	0.24	0.009	300	984	
0187	4.8	3/16	2.4	3/32	0.24	0.009	300	984	
0250	6.4	1/4	3.2	1/8	0.30	0.012	300	984	
0375	9.5	3/8	4.8	3/16	0.30	0.012	150	492	
0500	12.7	1/2	6.4	1/4	0.30	0.012	100	328	



### **ORDERING**

- Select a dimension which will shrink snugly over the component to be covered. If recovery is restricted the resultant wall thickness will be less than specified.
- Select options:
  - Color: Black (BK), Clear (natural)
  - Printing: Printed or Unprinted
- Please specify the product name, order number and options you require
- Order Example: DERAY® KYF 190, 0047, black, unprinted, 984 ft lengths

Please contact your Customer Service Representative for information on custom colors, sizes, lengths and material data sheet.

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## DERAY® V25

2:1 Shrink Ratio



INSULATE SEAL PROTECT

### DIESEL RESISTANT FLEXIBLE ELASTOMERIC TUBING

Diesel resistant elastomeric heat shrink tubing suited for protecting cables, wire harnesses and brake lines in transportation and military applications where resistance to diesel, oil, hydraulic fluids and other chemicals is critical

### **FEATURES AND BENEFITS**

- 2:1 shrink ratio
- Long term resistance to diesel, hydraulic fluids and chemicals
- Flexible
- Flame retardant
- High abrasion and cut resistance
- Continuous operating temperature: -75°C to 150°C
- Shrink temperature: 130°C

### STANDARDS

• SAE-AMS-DTL-23053/16

### TYPICAL APPLICATIONS

• Protective covering for military cables and harnesses



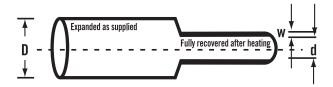
### DIESEL RESISTANT FLEXIBLE ELASTOMERIC TUBING



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### **DIMENSIONS**

	Expanded Internal Diameter (Min) D			Reco				
ORDER NUMBER			Internal Diameter (max) d		WALL THICKNESS (NOM) W		LENGTHS	
	MM	IN	ММ	IN	MM	IN	М	FT
0125	3.2	1/8	1.6	1/16	0.80	0.031	50	164
0187	4.8	3/16	2.4	3/32	0.90	0.035	50	164
0250	6.4	1/4	3.2	1/8	1.00	0.039	50	164
0375	9.5	3/8	4.8	3/16	1.10	0.043	50	164
0500	12.7	1/2	6.4	1/4	1.30	0.051	30	98
0750	19.0	3/4	9.5	3/8	1.50	0.059	30	98
1000	25.4	1	12.7	1/2	1.90	0.075	30	98
1500	38.0	1½	19.0	3/4	2.50	0.098	15	49
2000	51.0	2	25.4	1	3.10	0.122	15	49



### **ORDERING**

- Select a dimension which will shrink snugly over the component to be covered. If recovery is restricted the resultant wall thickness will be less than specified.
- Select options:
  - Color: Black (BK)
  - Printing: Printed or Unprinted
- Please specify the product name, order number and options you require
- Order Example: DERAY® V25, 0125, black, unprinted 984 ft lengths

Please contact your Customer Service Representative for information on custom colors, sizes, lengths and material data sheet.

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## DERAY® VT 220

2:1 Shrink Ratio



INSULATE SEAL PROTECT

### THIN WALL FLUOROELASTOMER TUBING

Thin wall fluoroelastomer heat shrink tubing suitable for use in electronic systems and components in automotive, military/aerospace and industrial applications requiring outstanding heat and fluid resistance

### **FEATURES AND BENEFITS**

- 2:1 shrink ratio
- Highly abrasion resistant
- High withstand to corrosive fluids in extreme temperatures
- Flame retardant
- Very flexible
- Easily hot stamped
- Continuous operating temperature: -55°C to 220°C
- Shrink temperature: 175°C

### **STANDARDS**

- MIL-R-46846 Type 3, Class 1
- SAE-AMS-DTL-23053/13
- DEF STAN 59-97 Issue 3, Code 4a

### TYPICAL APPLICATIONS

 Bundling and strain relief of wire harnesses in high temperature applications



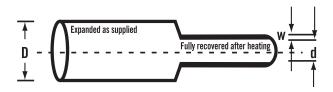
### THIN WALL FLUOROELASTOMER TUBING

## DERAY® VT 220

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### **DIMENSIONS**

EXPANDED				RECO					
ORDER NUMBER	Internal Diameter (min) D		Internal Diameter (max) d		WALL THICKNESS (NOM) W		LENGTHS		
	MM	IN	ММ	IN	ММ	IN	М	FT	
Standard Wall Thickness									
0125	3.2	0.125	1.6	0.063	0.8	0.031	50	164	
0187	4.8	0.188	2.4	0.094	0.9	0.035	50	164	
0250	6.4	0.25	3.2	0.126	0.9	0.035	50	164	
0375	9.5	0.375	4.8	0.189	0.9	0.035	50	164	
0500	12.7	0.5	6.4	0.252	0.9	0.035	30	98	
0750	19.0	0.75	9.5	0.374	1.1	0.042	30	98	
1000	25.4	1	12.7	0.500	1.2	0.049	30	98	
1500	38	1.5	19.0	0.748	1.4	0.055	15	49	
2000	52	2	25.4	1.000	1.6	0.065	15	49	



### **ORDERING**

- Select a dimension which will shrink snugly over the component to be covered. If recovery is restricted the resultant wall thickness will be less than specified.
- Select options:
  - Color: Black (BK)
  - Printing: Printed or Unprinted
- Please specify the product name, order number and options you require
- Order Example: DERAY® VT220, 0125, black, unprinted 164 ft lengths

Please contact your Customer Service Representative for information on custom colors, sizes, lengths and material data sheet.

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### PRODUCT CROSS REFERENCE CHART

INSULATE SEAL PROTECT

	DSG-Canusa	TYCO	Ѕимітомо	Alpha	3M	LG
	CHM 140	RT-3, CRN	B8, D	FIT295	SR350	GSHS-1635S
	CPX 100	RNF-100	B2, A2	FIT221	FP301(1)	GSHS-1635F
	CPX 201	DCPT	B2(Y/G)	FIT260	GYS	GSHS-1635Y/G
/ALL	CPX 300	RNF-3000	B2(3X), A2(3X)	FIT321V	SFTW-203	GSHS-3635
THIN WALL	CPX 876	VERSAFIT	B2(Z), F2	FIT221V	FP-301VW	GSHS-1625LT
픋	CZM 200	ZHTM				
	CZT 200	ZH-100	NH			
	DERAY® ITW	VERSAFIT V4	F3(Z), F32			GSHS-1625T
	DERAY <sup>®</sup> LSB	LSTT				
	CPA 100	TAT, DWP-125	O2B2	FIT321	EPS200/300	2690W, 1625W
	CPA 300	ATUM3:1, DWP-125	W3B2	FIT321	EPS300	GSHS-3635W
	DERAY® HXKT	SCL	W5O2	FIT306	MW	GSHS-3625WS
-;	DERAY® IHKT	ATUM4:1	W3B2(4X)		EPS400	
WAI	DERAY® Splicement	ES-2000	SA2		EPS400, SMS	
DUAL WALL	CDR	SCT, ES-2000				
	CFRA	FL2500				
	DERAY® ColdMelt	LMX				
	DERAY® DuoMelt	Rayblock				
	DERAY® PressMelt	Rayblock				
	DERAY® SpliceMelt Caps	ES/PD Caps				
	CDR Caps	ES-HW Caps ES/PD Caps				

### PRODUCT CROSS REFERENCE CHART

	DSG-CANUSA	Tyco	Ѕимітомо	Alpha	3M	LG
	CFHR	HRSR, HRHF		FIT621		
	CFM	MWTM, SST-M			IMCSN	LG-PMWT
	CFW	WCSM, SST, RHW		FIT700	ITCSN	LG-PHWT
	FCFW	BSTSFR, SSTFR, FCSM			HDT, ITCSF	
MEDIUM/HEAVY WALL	QuickWrap					
٧ ٨	CFTV	TCS2			ССТ	LG-CATV
/HE	CCAP-RL	SSC,ESC		FIT Cap	ICEC	
MUIC	CCAP-FR/RL	SSC-FR			SKE	
MEC	ССВ	CBR			HDBB	
	CRDW	CRSM			HDCW	
	CRLS			FIT Wrap		
	CBTM	BPTM			BBI	
	СВТН	BBIT			BBI	LG-BBHV
	CSS				8420, 8450	
NS	CFSP	SMOUV	FSP-1			
ATIO	CFTV QuickWrap					
COMMUNICATIONS	CTB-15					
MM	Drop Tubing					
S	Gel Drop Splice Enclosure	CERTI SEAL				
7_	CNP 200 Neoprene	NT	R10	FIT600	NST	LG-CRFR
LEFIR	CTFE 250	TFE	TPE CP			
ОГЛО	CVN 105			FIT105		
Non Polyolefin	DERAY® KY 175	RW-175	К	FIT350	Kynar	GSHS-1675
ž	DERAY® KYF 190	RT-375	K2			
	DERAY® V25	DR25	R120			LG-DRET
	DERAY® VT 220	RW200, Viton®	FE3	FIT650	Viton	GSHS-1650F

### **DSG-CANUSA**

### THERE'S NO END TO WHAT WE COVER

Using materials science expertise, DSG-Canusa provides heat shrink and cold applied solutions for electrical insulation and mechanical protection for the Electrical/Utility, Communications, Automotive and Electronic markets. Our continued investment in research and development continues to yield new products to meet industry requirements. Moreover, an aptitude and readiness to engineer unique solutions to suit customer applications has earned us a reputation of excellence in customer satisfaction. DSG-Canusa is a market leader with manufacturing and support facilities throughout the globe.

# DSG-CANUSA CAN SATISFY THE MOST DEMANDING CUSTOMER NEEDS THROUGH:

- Commitment to a formal Customer Satisfaction Program
- A global sales and service network
- Significant expenditures in product development
- Solutions oriented Applications Engineering
- TS 16949/ISO 9000 system implementation
- Fully stocked product line
- Vendor managed inventory/EDI
- Web site support including technical specifications & new product information

### MISSION STATEMENT

TO BE A GLOBAL LEADER IN HEAT SHRINKABLE TUBING AND CABLE ACCESSORIES, THROUGH EXCELLENCE IN SERVICE, INNOVATION AND VALUE.

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